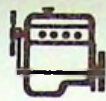




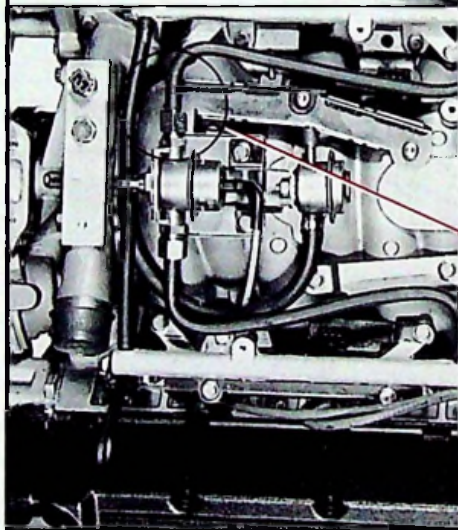
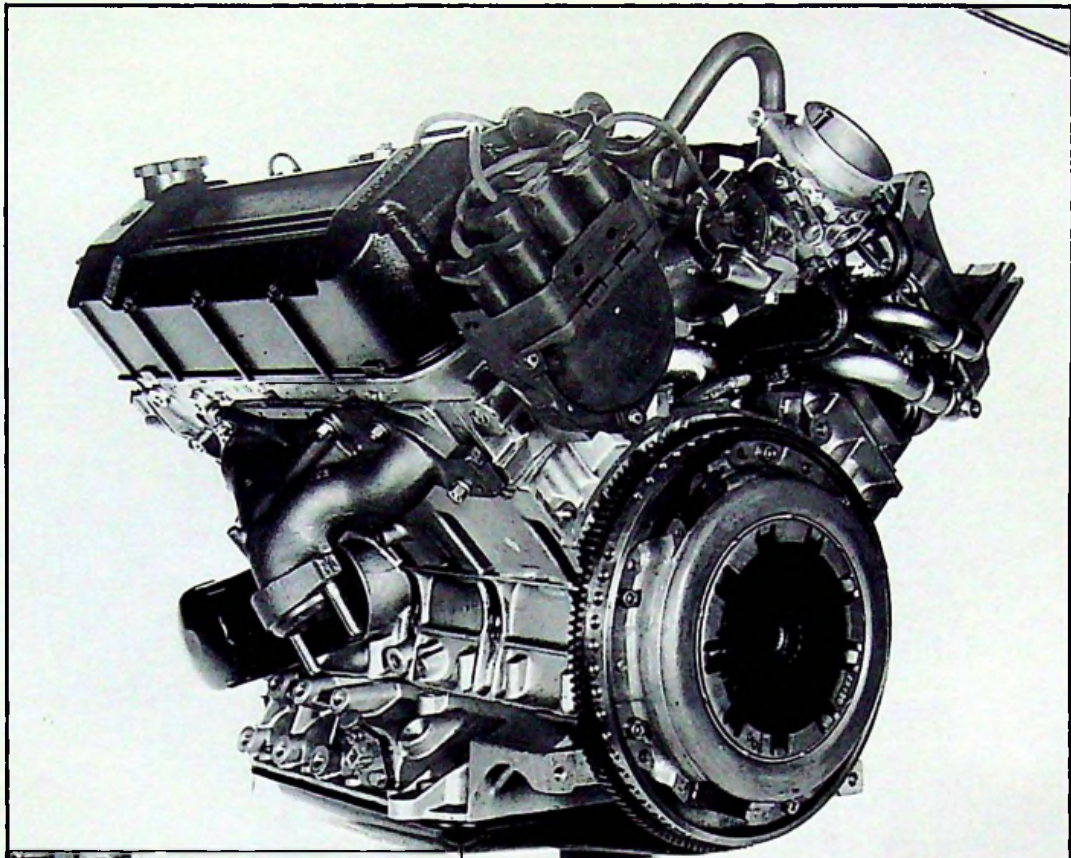
1



ZPJ

XM
100-00/2

1



88-101

SFZ PSA
1 F V01
000001

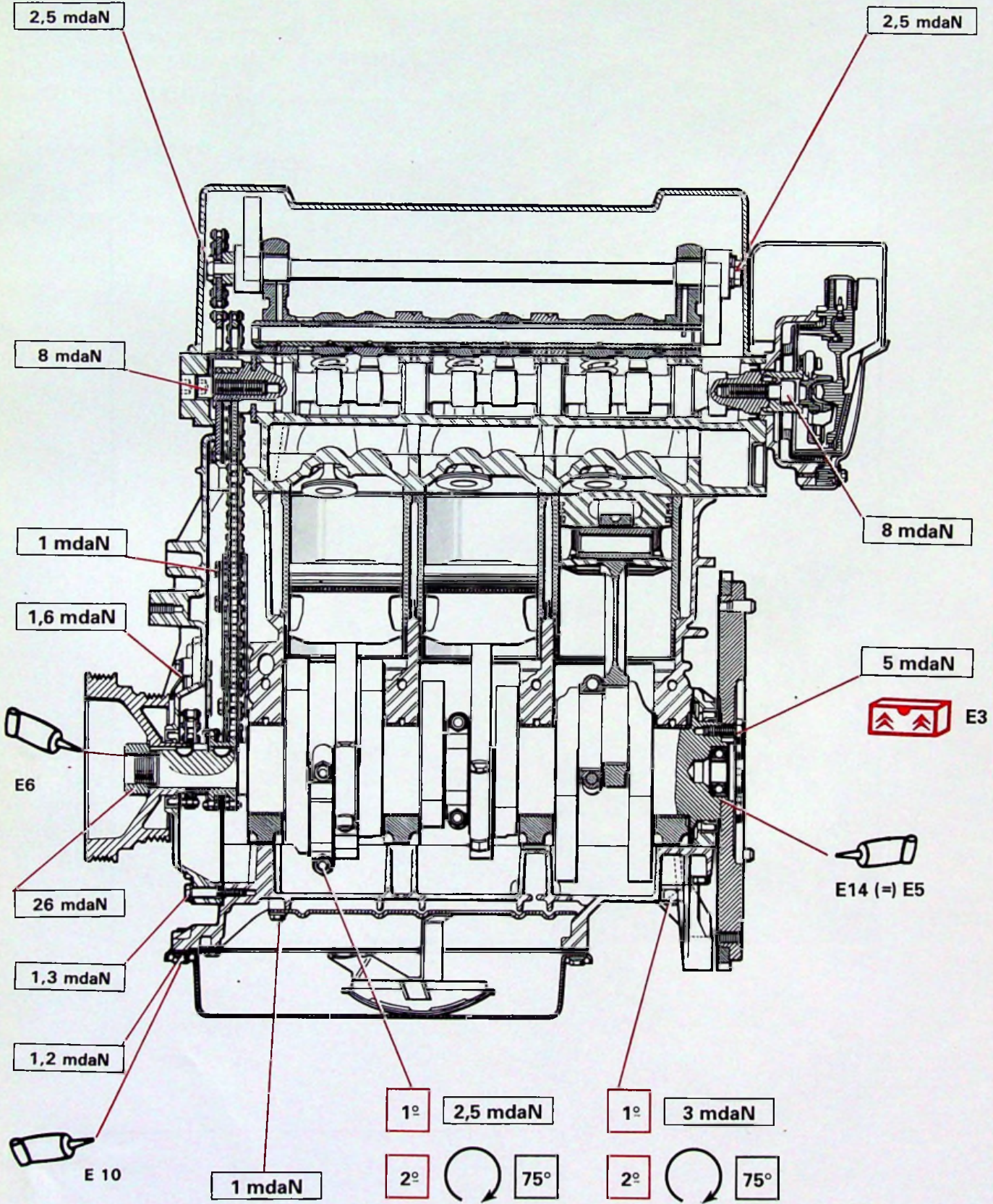
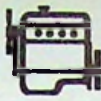
88-821



6 CYL.



SFZ





1



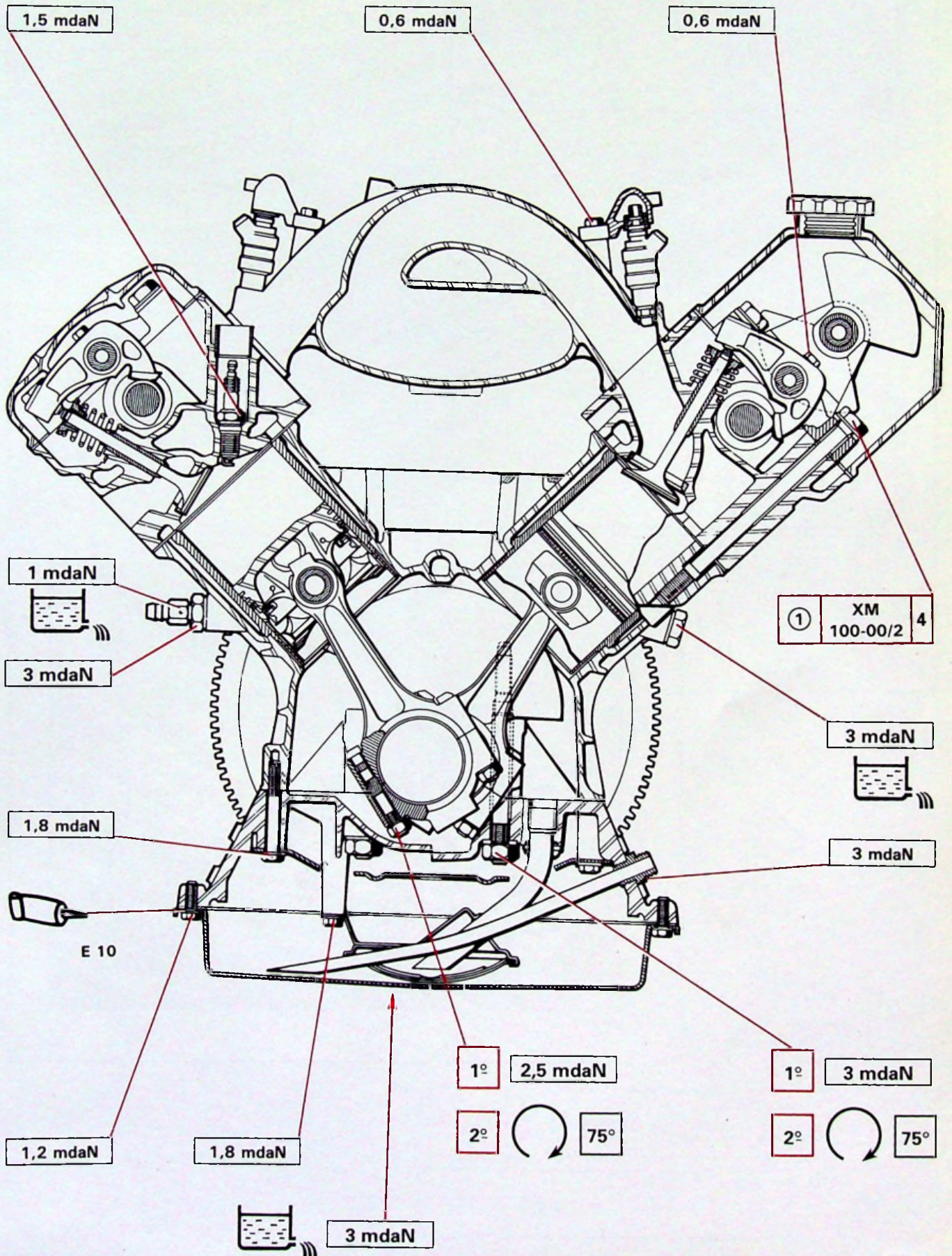
6 CYL.

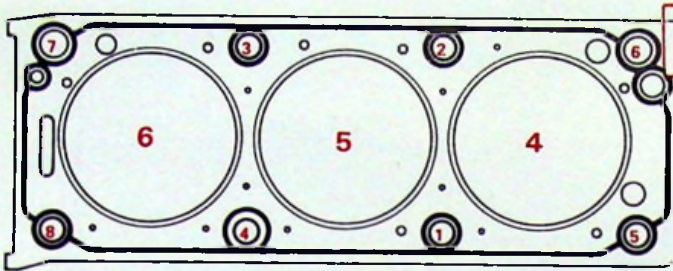


SFZ

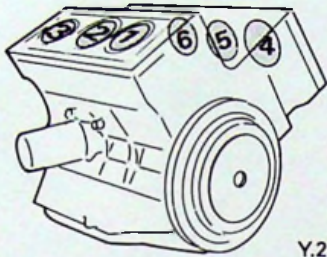
XM
100-00/2

3

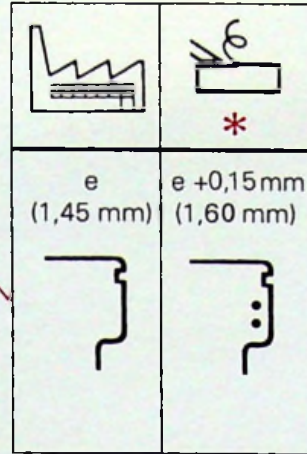




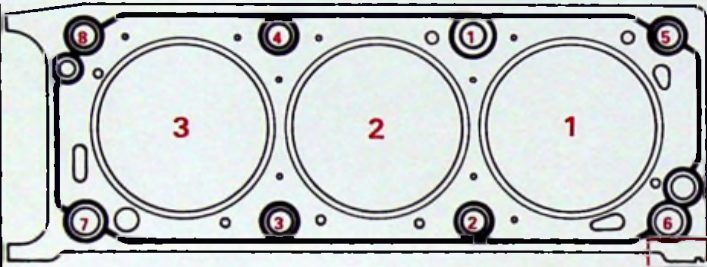
Y.11-2



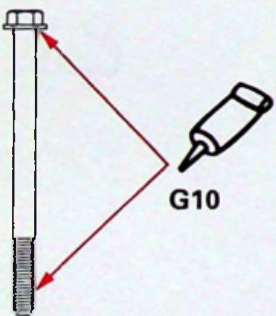
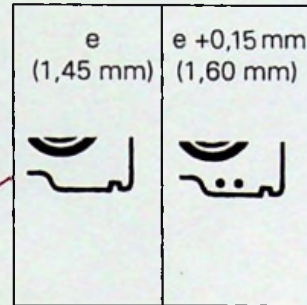
Y.21-5



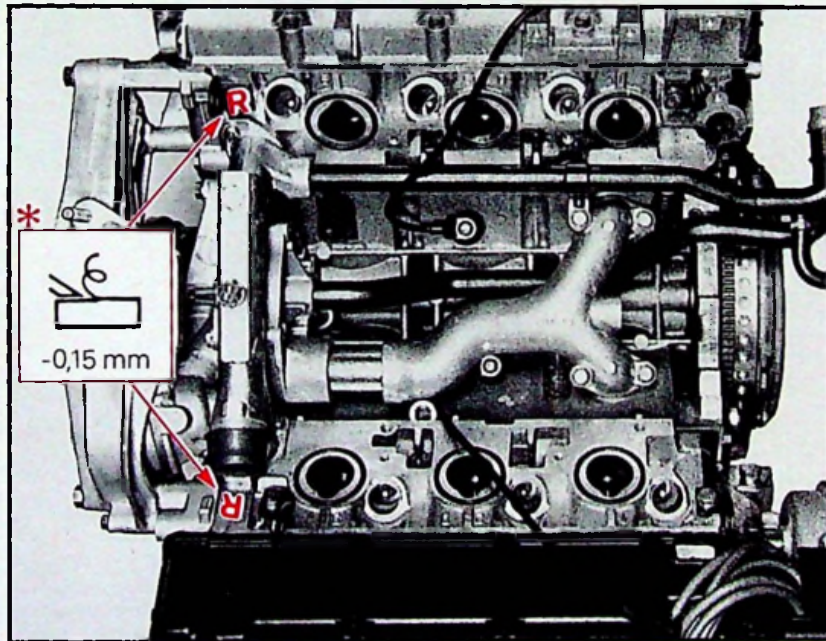
Y. 11-2



Y.11-2

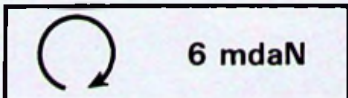


BX.11-22



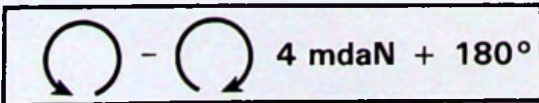
89-380

1°



1.2.3.. 8

2°



1.2.3.. 8



1



6 CYL.



SFZ

XM
100-00/2

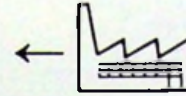
5



SFZ



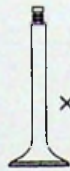
ZPJ



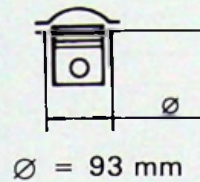
2975 cm³



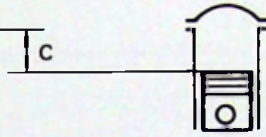
x 6



x 12



Ø = 93 mm



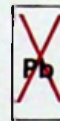
c = 73 mm



:



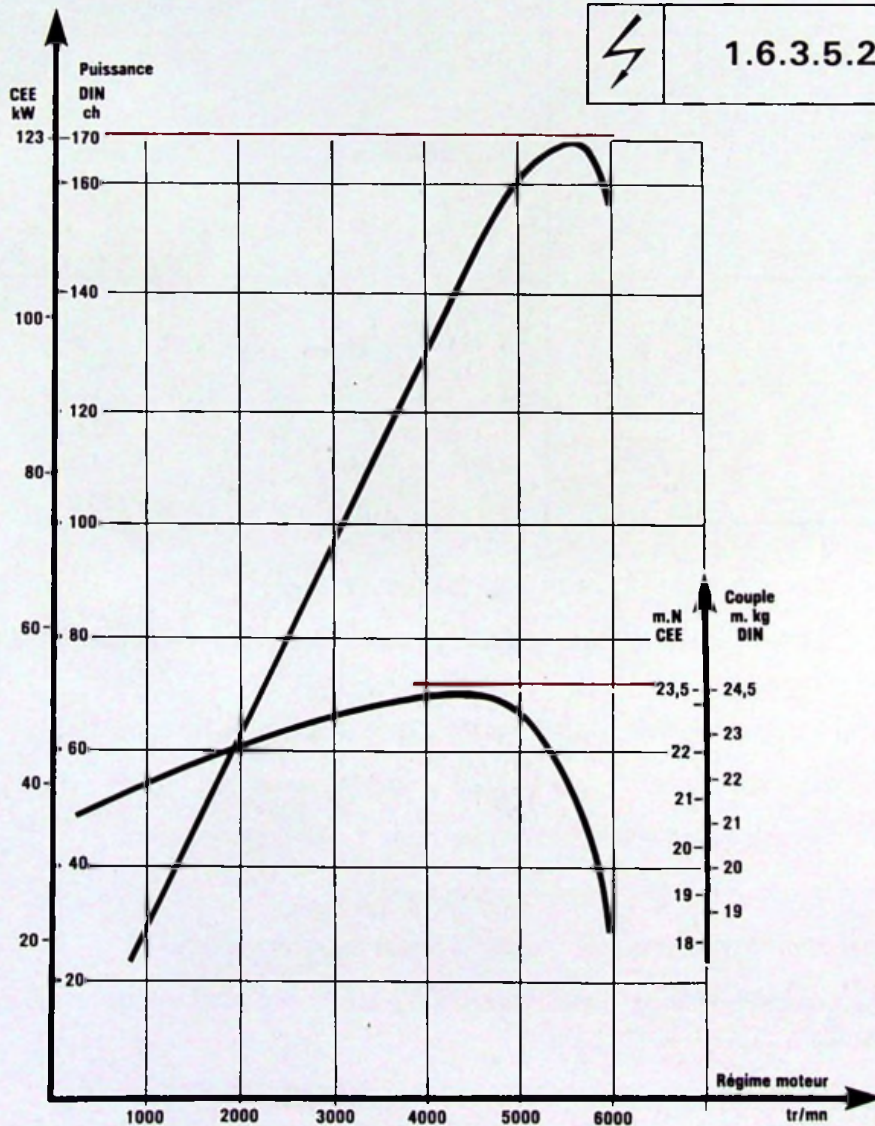
9,5 / 1

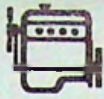


- Super Ron 98/MON 88
- Eurosuper RON 95/MON 85



1.6.3.5.2.4





	$h = 220,83 \pm 0,1 \text{ mm}$	
	$\varnothing = 74 \begin{matrix} +0,019 \\ 0 \end{matrix} \text{ mm}$ $e = 24,38 \begin{matrix} 0 \\ -0,05 \end{matrix} \text{ mm}$	
	$\varnothing A$	$\varnothing B$
	$70,062 \begin{matrix} 0 \\ -0,019 \end{matrix} \text{ mm}$	$60 \begin{matrix} 0,010 \\ -0,029 \end{matrix} \text{ mm}$
	$69,762 \begin{matrix} 0 \\ -0,019 \end{matrix} \text{ mm}$	$59,7 \begin{matrix} -0,010 \\ -0,029 \end{matrix}$
	$0,007 \text{ mm}$	$0,007 \text{ mm}$
	$1,964 \pm 0,003 \text{ mm}$	$1,836 \pm 0,003 \text{ mm}$
	$2,114 \pm 0,003 \text{ mm}$	$1,986$



- (D)** Nach dem schleifen unbedingt neu nitrieren.
- (DK)** Efter afdrejning/bearbejdning skalder foretages hændning af emnet ved illeld af nitrening.
- (E)** Hacer imperativamente una nitruraciòn iònica después de la rectificaciòn
- (GB)** It is imperative to carry out an ionic nitriding after repair resurfacing
- (I)** Eseguire obbligatoriamente una nitrurazione ionica dopo la rettifica
- (NL)** Het is noodzakelijk na opzuivering te nitreeren
- (P)** Fazer impérativamente uma nitruração iônica após rectificação
- (S)** Efter bearbetning är det absolut nödvändigt att härda materialet med hjäld av nitrening.
- (SF)** Kappale on ehdottomasti typetyskarkaistava käsittelyn jäl.Keen
- (F)** Faire impérativement une nitruration ionique après rectification



1



6 CYL.

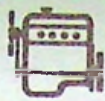


SFZ

XM
100-00/2

7

<p>0,07 → 0,27 mm</p>	<p>1</p> <p>2</p> <p>3</p>	<p>$29,2 \begin{smallmatrix} + 0,05 \\ 0 \end{smallmatrix} \text{ mm}$</p> <p>$29,4 \begin{smallmatrix} + 0,05 \\ 0 \end{smallmatrix} \text{ mm}$</p> <p>$29,5 \begin{smallmatrix} + 0,05 \\ 0 \end{smallmatrix} \text{ mm}$</p> <p>$29,6 \begin{smallmatrix} + 0,05 \\ 0 \end{smallmatrix} \text{ mm}$</p>
	<p>1</p> <p>2</p> <p>3</p>	<p>$2,30 \begin{smallmatrix} + 0,05 \\ 0 \end{smallmatrix} \text{ mm}$</p> <p>$2,40 \begin{smallmatrix} + 0,05 \\ 0 \end{smallmatrix} \text{ mm}$</p> <p>$2,45 \begin{smallmatrix} + 0,05 \\ 0 \end{smallmatrix} \text{ mm}$</p> <p>$2,50 \begin{smallmatrix} + 0,05 \\ 0 \end{smallmatrix} \text{ mm}$</p>
	<p>$A = 63,704 \begin{smallmatrix} + 0,010 \\ + 0,002 \end{smallmatrix} \text{ mm}$</p> <hr/> <p>$B = 25 \begin{smallmatrix} + 0,010 \\ + 0,002 \end{smallmatrix} \text{ mm}$</p> <hr/> <p>$L = 146,15 \begin{smallmatrix} \pm 0,04 \end{smallmatrix} \text{ mm}$</p>	
<p>3 gr.</p>		<p>6 gr.</p>



	$\varnothing 1$ $(+ 0,010 \text{ mm})$ 0	$\varnothing 2$ $(+ 0,010 \text{ mm})$ 0
	<p>A = 0,05 \longleftrightarrow 0,12 mm</p> <p>B = 0,04 mm MAXI</p> <p>e = - 0,116 mm Or - 0,136 mm Ic - 0,166 mm BI</p>	
	<p>0,20 \longleftrightarrow 0,35 mm</p> <p>0,40 \longleftrightarrow 0,55 mm</p> <p>0,25 \longleftrightarrow 0,55 mm</p>	



1



6 CYL.



SFZ

XM
100-00/2

9

		4 mm	4 mm
		$13,02^{+0,039}_{+0,028}$ mm	$13^{+0,068}_{+0,050}$ mm
	1	$13,20^0_{-0,018}$ mm	$13,20^0_{-0,018}$ mm
	2	$13,35^0_{-0,018}$ mm	$13,35^0_{-0,018}$ mm
	1	$46,7^0_{-0,025}$ mm	$40^0_{-0,025}$ mm
	2	$47^0_{-0,025}$ mm	$40,3^0_{-0,025}$ mm
	Ø 1	46 mm	39 mm
	Ø 2	$8^{-0,005}_{-0,027}$ mm	$8^{-0,020}_{-0,035}$ mm
	L	112,65 mm	111,65 mm
		5,493 mm	5,666 mm



	Ø 1	13 $\begin{matrix} -0,003 \\ -0,030 \end{matrix}$ mm	12,965 $\begin{matrix} +0,032 \\ 0 \end{matrix}$ mm	
		1	13,105 $\begin{matrix} +0,027 \\ 0 \end{matrix}$ mm	13,105 $\begin{matrix} +0,027 \\ 0 \end{matrix}$ mm
		2	13,255 $\begin{matrix} +0,027 \\ 0 \end{matrix}$ mm	13,255 $\begin{matrix} +0,027 \\ 0 \end{matrix}$ mm
	Ø 2	46,5 $\begin{matrix} +0,039 \\ 0 \end{matrix}$ mm	39,8 $\begin{matrix} +0,039 \\ 0 \end{matrix}$ mm	
		1	46,8 $\begin{matrix} +0,039 \\ 0 \end{matrix}$ mm	40,1 $\begin{matrix} +0,039 \\ 0 \end{matrix}$ mm
		2	47 $\begin{matrix} +0,039 \\ 0 \end{matrix}$ mm	40,3 $\begin{matrix} +0,039 \\ 0 \end{matrix}$ mm
		16,4 ± 0,15 mm	17,6 ± 0,15 mm	
		Ø	8 $\begin{matrix} +0,022 \\ 0 \end{matrix}$ mm	8 $\begin{matrix} +0,022 \\ 0 \end{matrix}$ mm
	L	L	46,5 ± 0,5 mm	39,4 ± 0,5 mm



1



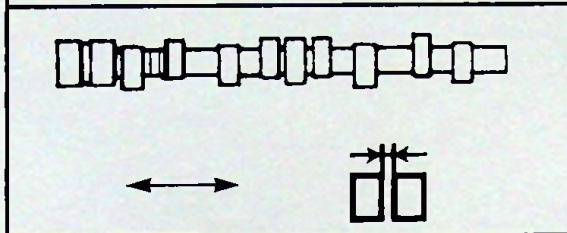
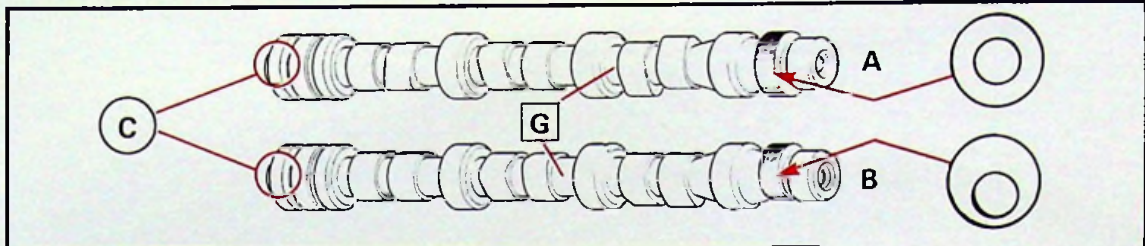
6 CYL.



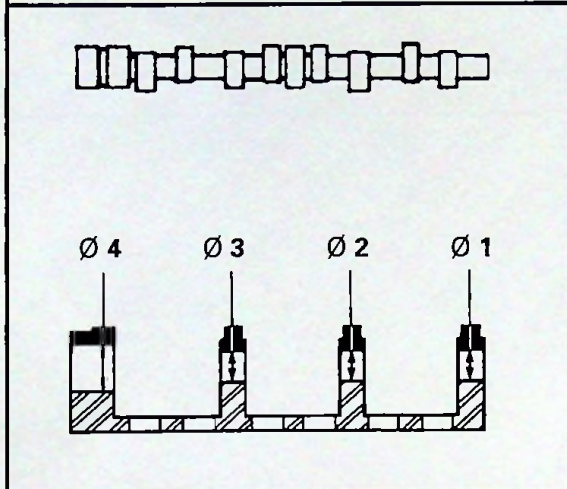
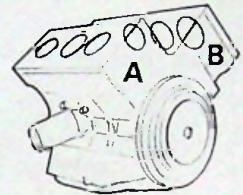
SFZ

XM
100-00/2

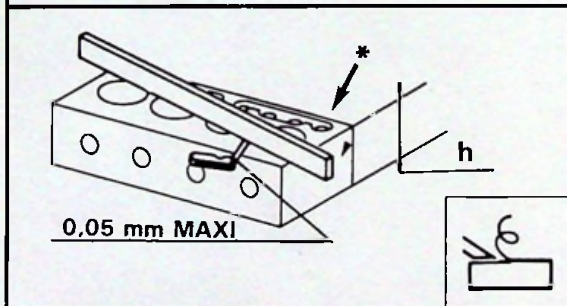
11



0,07 ↔ 0,15 mm

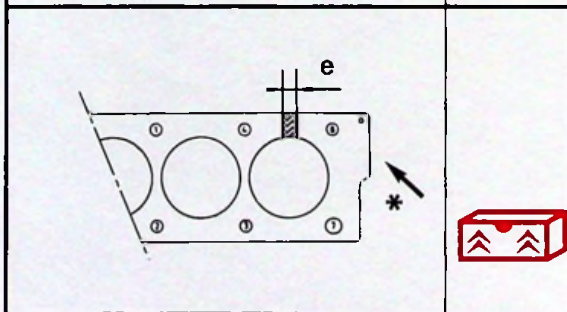


Ø 1	42,3 ^{-0,035} _{-0,060} mm
Ø 2	41,7 ^{-0,035} _{-0,060} mm
Ø 3	41,1 ^{-0,035} _{-0,060} mm
Ø 4	40,5 ^{-0,035} _{-0,060} mm
Ø 1	42,3 ^{+0,025} ₀ mm
Ø 2	41,7 ^{+0,025} ₀ mm
Ø 3	41,1 ^{+0,025} ₀ mm
Ø 4	40,5 ^{+0,025} ₀ mm



$h = 110,905 \pm 0,10$ mm

$h - 0,15$ mm
 $h (R)* = 110,65$ mm Mini



$e = 1,45$ mm

$e + 0,15$ mm
 $R = 1,60$ mm

