



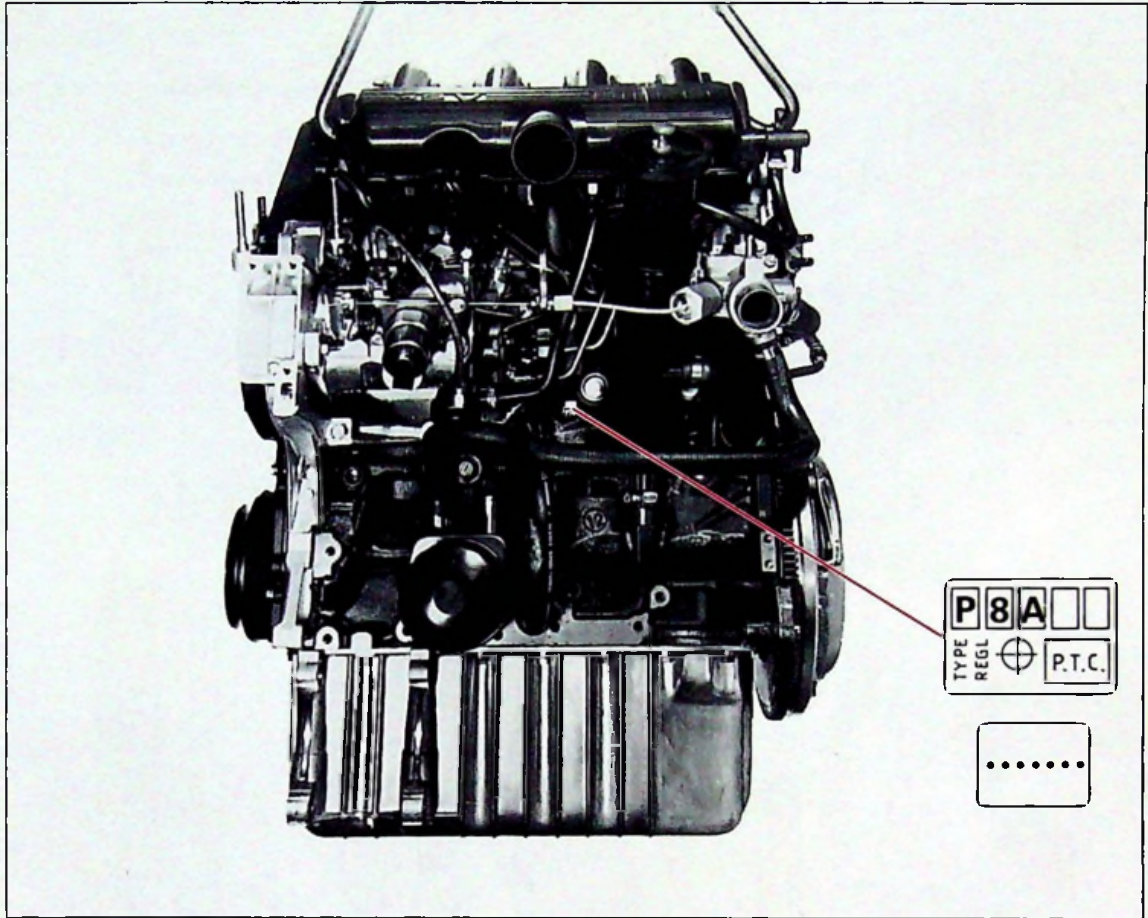
1



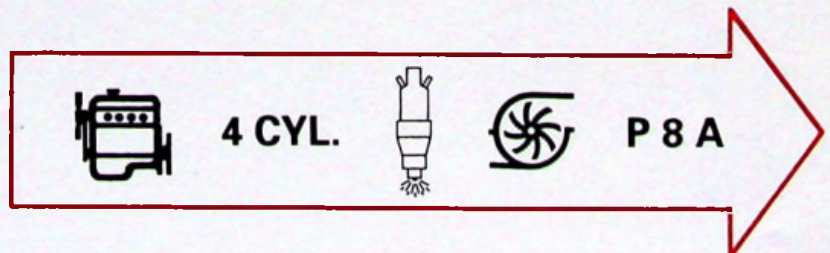
XUD 11

XM
100-00/4

1



89-1237



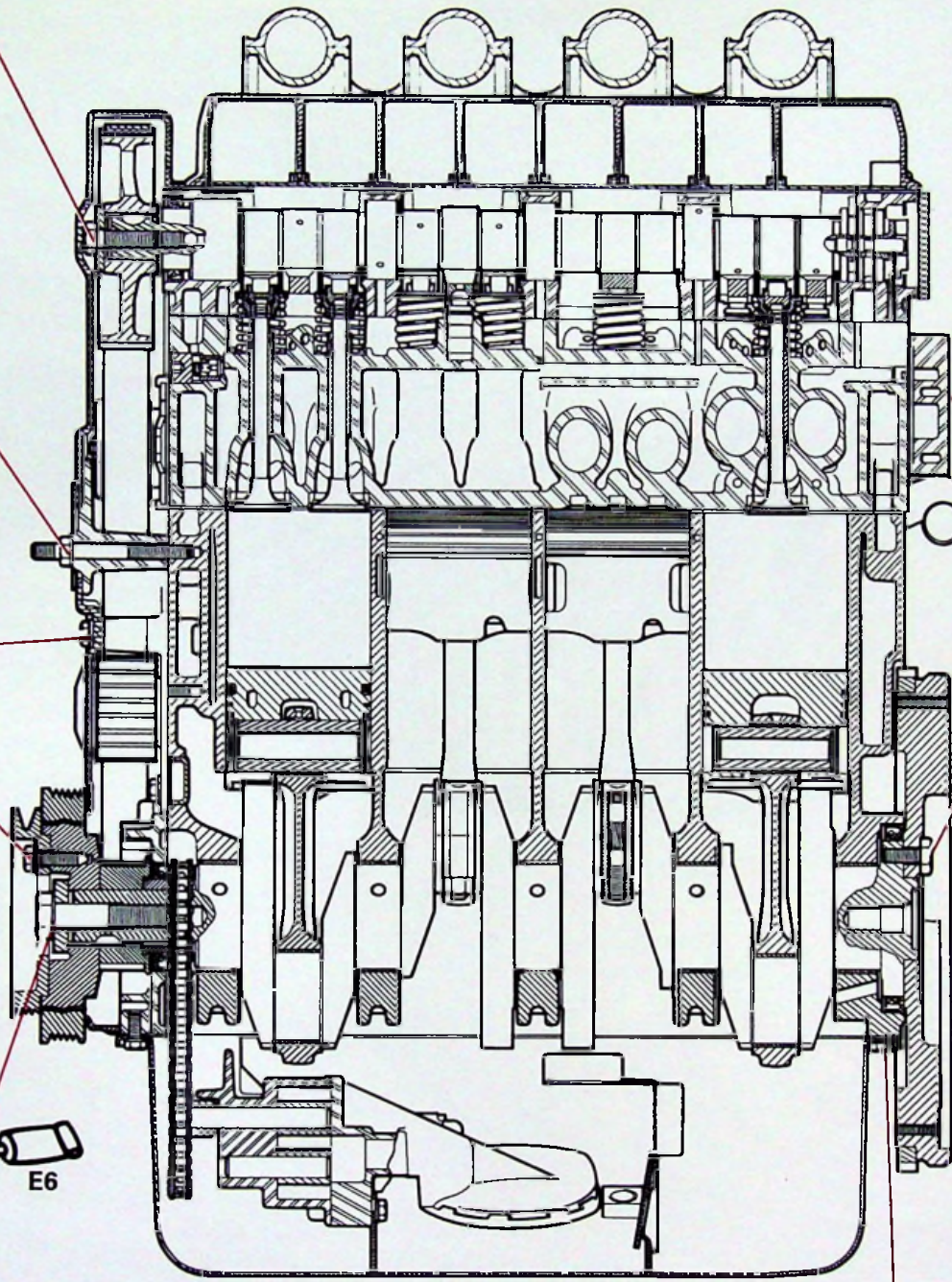


4,3 mdaN

2,7 mdaN

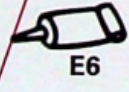
1 mdaN

2,7 mdaN



1,4 mdaN

5 mdaN



E6

Y. 10-14



1°

7 mdaN



2°

60°

1,6 mdaN



1



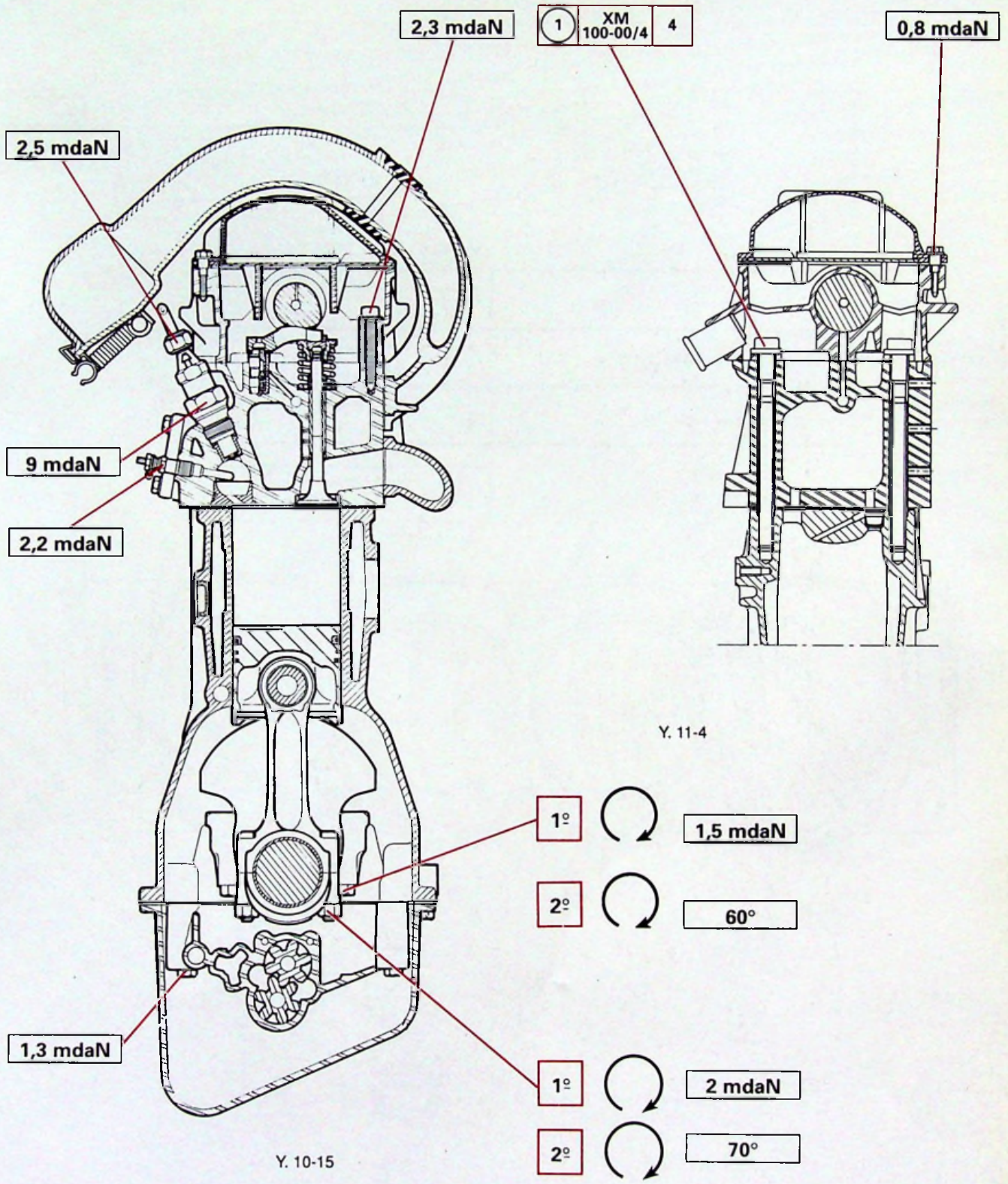
4 CYL.

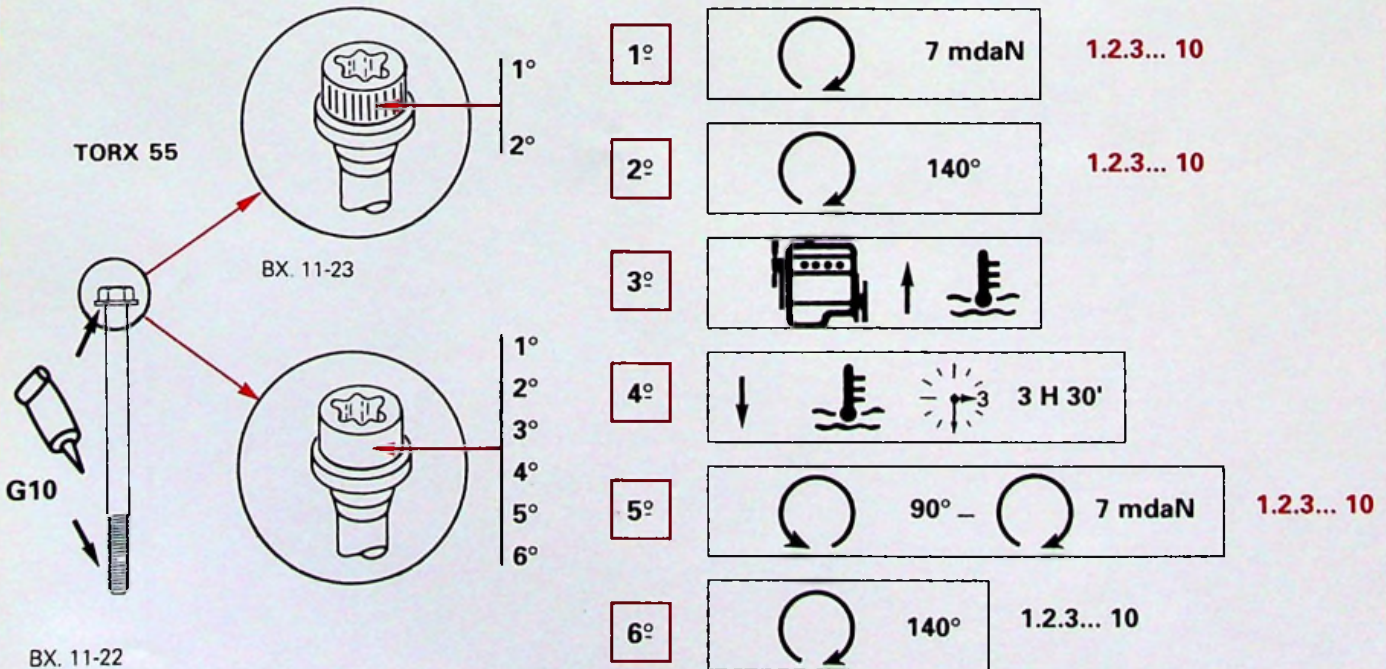
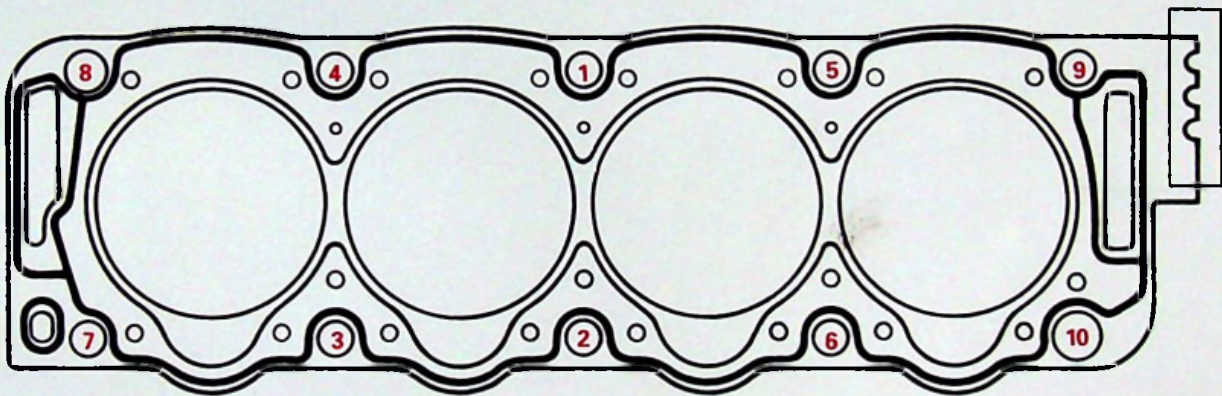
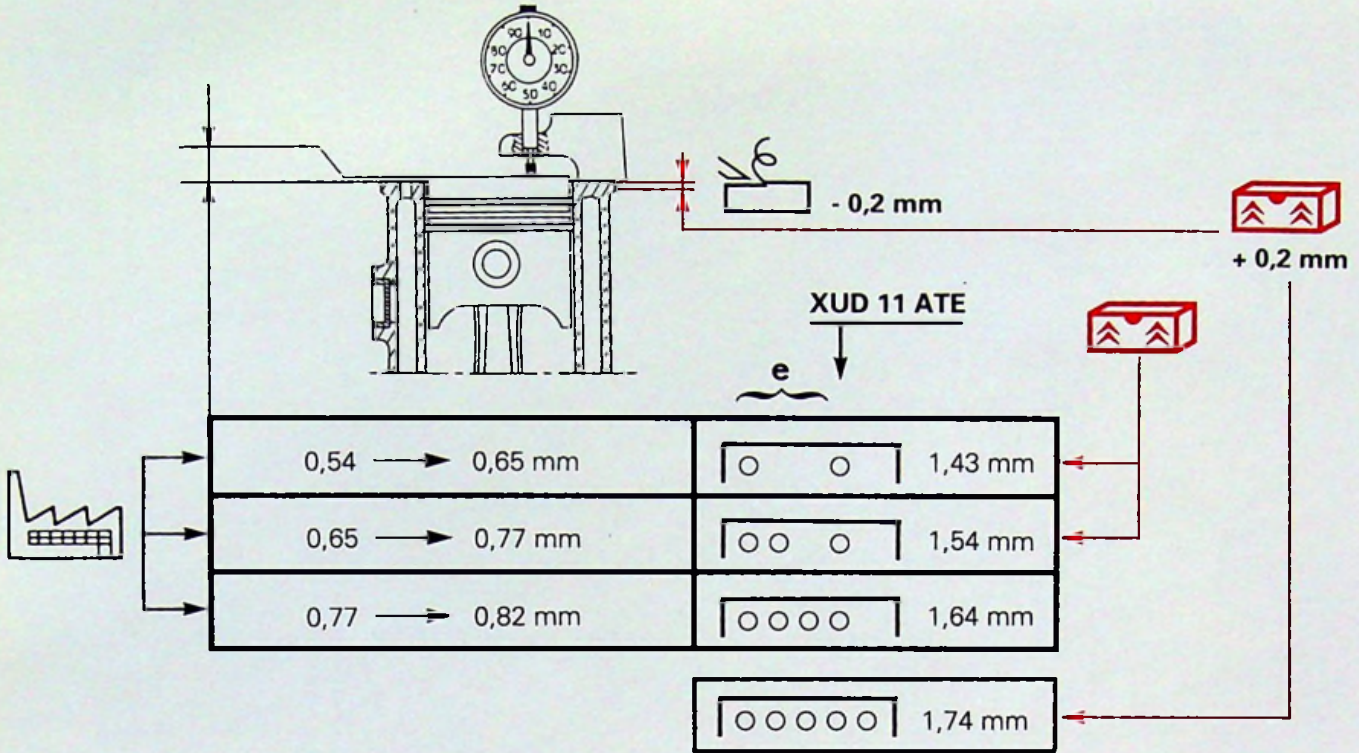


P 8 A

XM
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3







1



4 CYL.



P 8 A

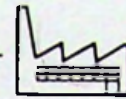
XM
100-00/4

5



P 8 A

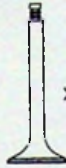
= XUD11ATE



2088 cm³



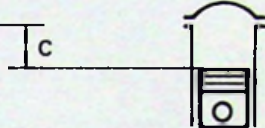
× 4



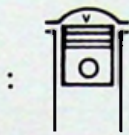
× 12



∅ = 85 mm



c = 92 mm



21,5 / 1

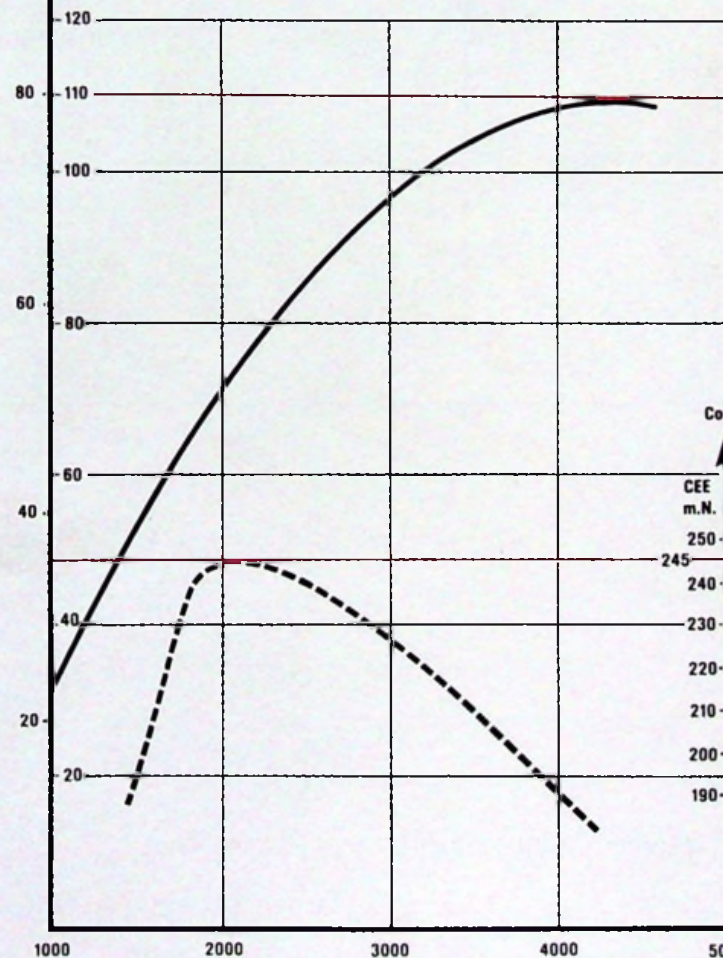


GAZOLE

Puissance

CEE
kW

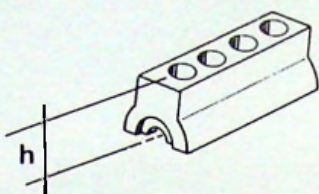

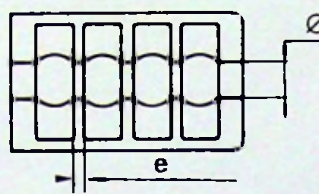
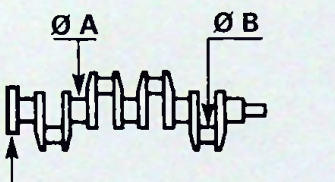
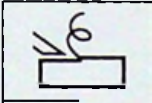

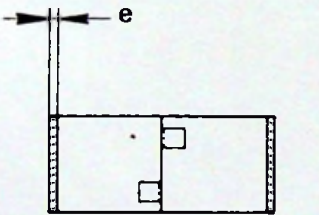

DIN
ch.

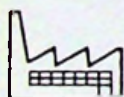


1. 3. 4. 2

Y. 10-12



	$h = 235 \pm 0,05 \text{ mm}$	
	$h - 0,2 \text{ mm}$ $h = 234,80 \text{ Mini}$	
	$\varnothing = 63,750 - \begin{matrix} 0,019 \\ 0 \end{matrix} \text{ mm}$ $e = 21,82 \pm 0,05 \text{ mm}$	
	A	B
$\varnothing 90 - \begin{matrix} 0 \\ -0,022 \end{matrix}$	$60 - \begin{matrix} 0 \\ -0,019 \end{matrix} \text{ mm}$	$50 - \begin{matrix} 0 \\ -0,016 \end{matrix} \text{ mm}$
	$59,7 - \begin{matrix} 0 \\ -0,019 \end{matrix} \text{ mm}$	 $49,7 - \begin{matrix} 0 \\ -0,016 \end{matrix} \text{ mm}$
$- 0,2$	$0,007 \text{ mm}$	$0,007 \text{ mm}$
	$1,842 \text{ mm}$	$1,827 \text{ mm}$ J
	$1,992 \text{ mm}$ B	$1,977 \text{ mm}$ B



(D) Nach dem schleifen unbedingt neu nitrieren

(DK) Efter afdrejning/bearbejdning skal der foretages hædning af emnet ved illeld af nitrening

(E) Hacer imperativamente una nitruraciòn iònica después de la rectificaciòn

(GB) It is imperative to carry out an ionic nitriding after repair resurfacing

(I) Eseguire obbligatoriamente una nitrurazione ionica dopo la rettifica

(NL) Het is noodzakelijk na opzuivering te nitrenen

(P) Fazer impérativamente uma nitruraçào iónica após rectificaçào

(S) Efter bearbetning är det absolut nödvändigt att härda materialet med hjäld av nitrening

(SF) Kappale on ehdottomasti typetyskarkaistava käsittelyn jäl.Keen

(F) Faire impérativement une nitruration ionique après rectification



1



4 CYL.



P 8 A

XM
100-00/4

7

		<p>$25,70^{+0,05}_0$ mm</p> <p>1 25,90 mm</p> <p>2 26,00 mm</p> <p>3 26,10 mm</p>
		<p>1,85 mm</p> <p>1 1,95 mm</p> <p>2 2,00 mm</p> <p>3 2,05 mm</p>
	<p>$\text{Ø A} = 53,695^{+0,013}_0$ mm</p> <p>$\text{Ø B} = 30,00^{+0,020}_{+0,007}$ mm</p> <p>L = 145 mm</p> <p>4 gr.</p> <p>MAXI MINI</p>	
	<p>L = $71,5^0_{-0,3}$ mm</p> <p>$\text{Ø} = 30^0_{-0,006}$ mm</p>	



		Ø A	85 ^{+0,018}₀ mm		
		R1	85,250 ^{+0,018}₀ mm		
	R2	85,600 ^{+0,018}₀ mm			
		Ø B	84,920 ± 0,009 mm		
		R1	85,170 ± 0,009 mm		
	R2	85,520 ± 0,009 mm			
<p>3 mm</p> <p>2 mm</p> <p>3 mm</p> <p>0,5 ± 0,1 mm</p>		R1	V	0,30	
		R2	V V	0,50	
		R1	V BI	0,30	
		R2	V BI BI	0,50	
		R1	V B	0,25	
		R2	V B B	0,50	
			P1 - P2 - P3 - P4		
			A1 R1 R2		



1



4 CYL.



P 8 A

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9

	x 12	3,5 mm	3,5 mm	
		13 ^{+0,059} / _{+0,048} mm	13 ^{+0,059} / _{+0,048} mm	
		1	13,290 ⁰ / _{-0,011} mm	13,290 ⁰ / _{-0,011} mm
		2	13,590 ⁰ / _{-0,011} mm	13,590 ⁰ / _{-0,011} mm
		1	35 ^{+0,137} / _{+0,112} mm	35 ^{+0,137} / _{+0,112} mm
		2	35,30 ^{+0,137} / _{+0,112} mm	35,30 ^{+0,137} / _{+0,112} mm
		Ø 1	33,9 mm	33,9 mm
		Ø 2	8,005 ⁰ / _{-0,015} mm	7,975 ⁰ / _{-0,015} mm
		L	122,3 mm	121,9 mm
		8,40 mm	9,25 mm	
		4,84 mm	5,28 mm	



	Ø 1		$12,981 \begin{smallmatrix} +0,032 \\ 0 \end{smallmatrix} \text{ mm}$	$12,981 \begin{smallmatrix} +0,032 \\ 0 \end{smallmatrix} \text{ mm}$	
		1	$13,211 \begin{smallmatrix} +0,032 \\ 0 \end{smallmatrix} \text{ mm}$	$13,211 \begin{smallmatrix} +0,032 \\ 0 \end{smallmatrix} \text{ mm}$	
		2	$13,511 \begin{smallmatrix} +0,032 \\ 0 \end{smallmatrix} \text{ mm}$	$13,511 \begin{smallmatrix} +0,032 \\ 0 \end{smallmatrix} \text{ mm}$	
	Ø 2		$35 \pm 0,025 \text{ mm}$	$35 \pm 0,025 \text{ mm}$	
		1	$35,30 \pm 0,025 \text{ mm}$	$35,30 \pm 0,025 \text{ mm}$	
		2	$35,50 \pm 0,025 \text{ mm}$	$35,50 \pm 0,025 \text{ mm}$	
			$8,15 \pm 0,15 \text{ mm}$	$8,55 \pm 0,15 \text{ mm}$	
		1	$8,35 \pm 0,15 \text{ mm}$	$8,75 \pm 0,15 \text{ mm}$	
		2	$8,35 \pm 0,15 \text{ mm}$	$8,75 \pm 0,15 \text{ mm}$	
			$\varnothing = 8,02 \begin{smallmatrix} +0,022 \\ 0 \end{smallmatrix} \text{ mm}$	$\varnothing = 8,02 \begin{smallmatrix} +0,022 \\ 0 \end{smallmatrix} \text{ mm}$	
			$L = 41 \pm 0,5 \text{ mm}$	$L = 41 \pm 0,5 \text{ mm}$	



1



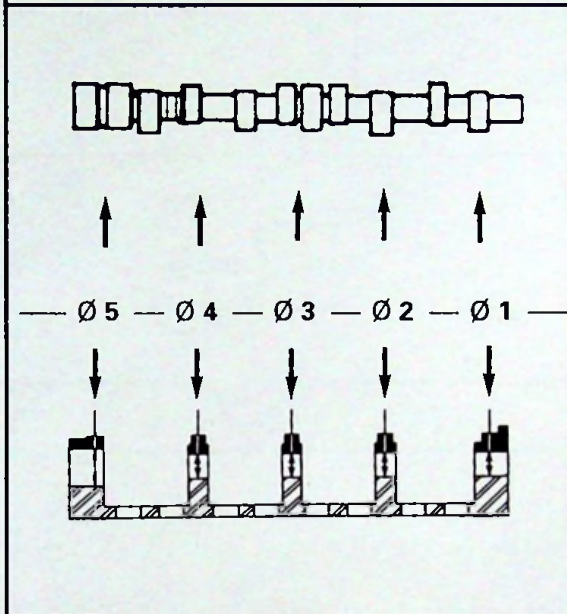
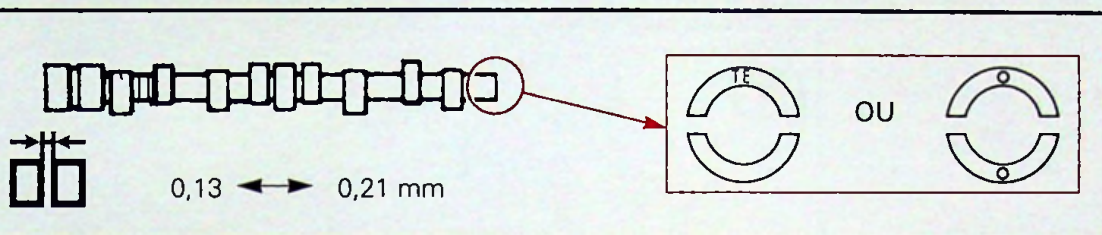
4 CYL.



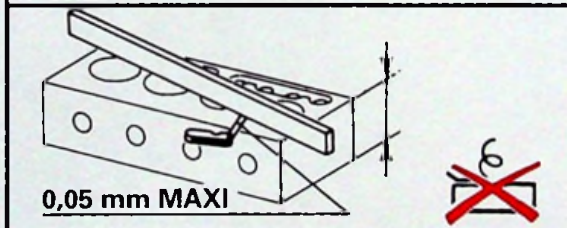
P 8 A

XM
100-00/4

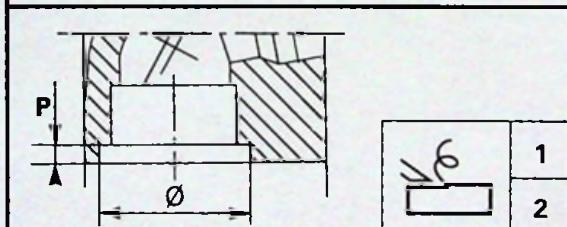
11



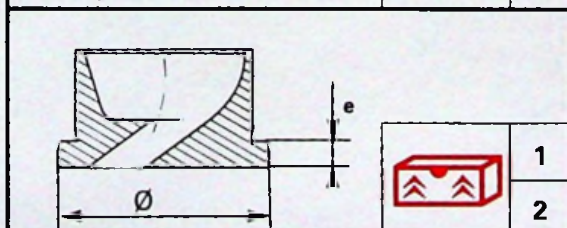
Ø 1	42,55	- 0,025 - 0,050	mm
Ø 2	43,7	- 0,025 - 0,050	mm
Ø 3	44,85	- 0,025 - 0,050	mm
Ø 4	46	- 0,025 - 0,050	mm
Ø 5	47,15	- 0,025 0	mm
Ø 1	42,565	+ 0,025 0	mm
Ø 2	43,715	+ 0,025 0	mm
Ø 3	44,865	+ 0,025 0	mm
Ø 4	46,015	+ 0,025 0	mm
Ø 5	47,165	+ 0,025 0	mm



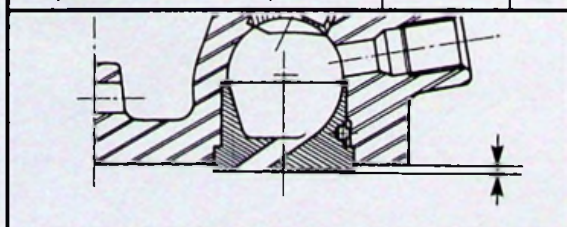
h = 110 ± 0,05 mm



	Ø	P
	34 + 0,039 0 mm	4 + 0,01 - 0,04 mm
1	34,4 + 0,039 0 mm	4,2 + 0,01 - 0,04 mm
2	34,6 + 0,039 0 mm	4,3 + 0,01 - 0,04 mm



	Ø	e
	34,25 + 0,039 0 mm	4,075... 4,115 ± 0,005 mm
1	34,45 + 0,039 0 mm	4,215 ± 0,005 mm
2	34,65 + 0,039 0 mm	4,315 ± 0,005 mm



0 ↔ 0,03 mm MAXI

// 0,015

