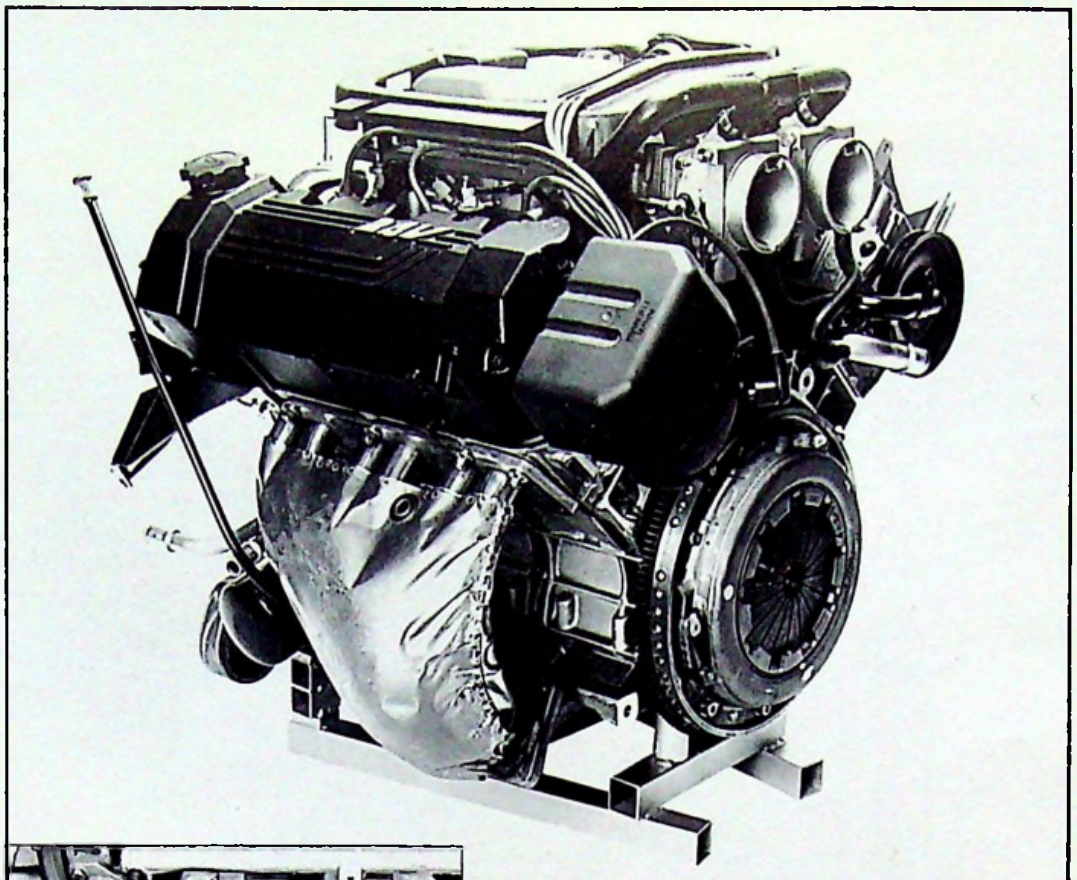
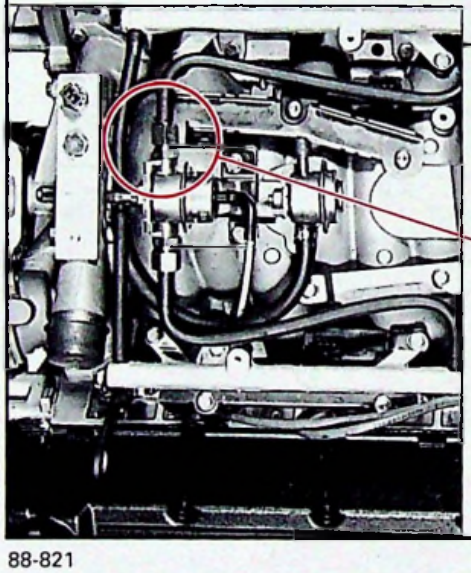


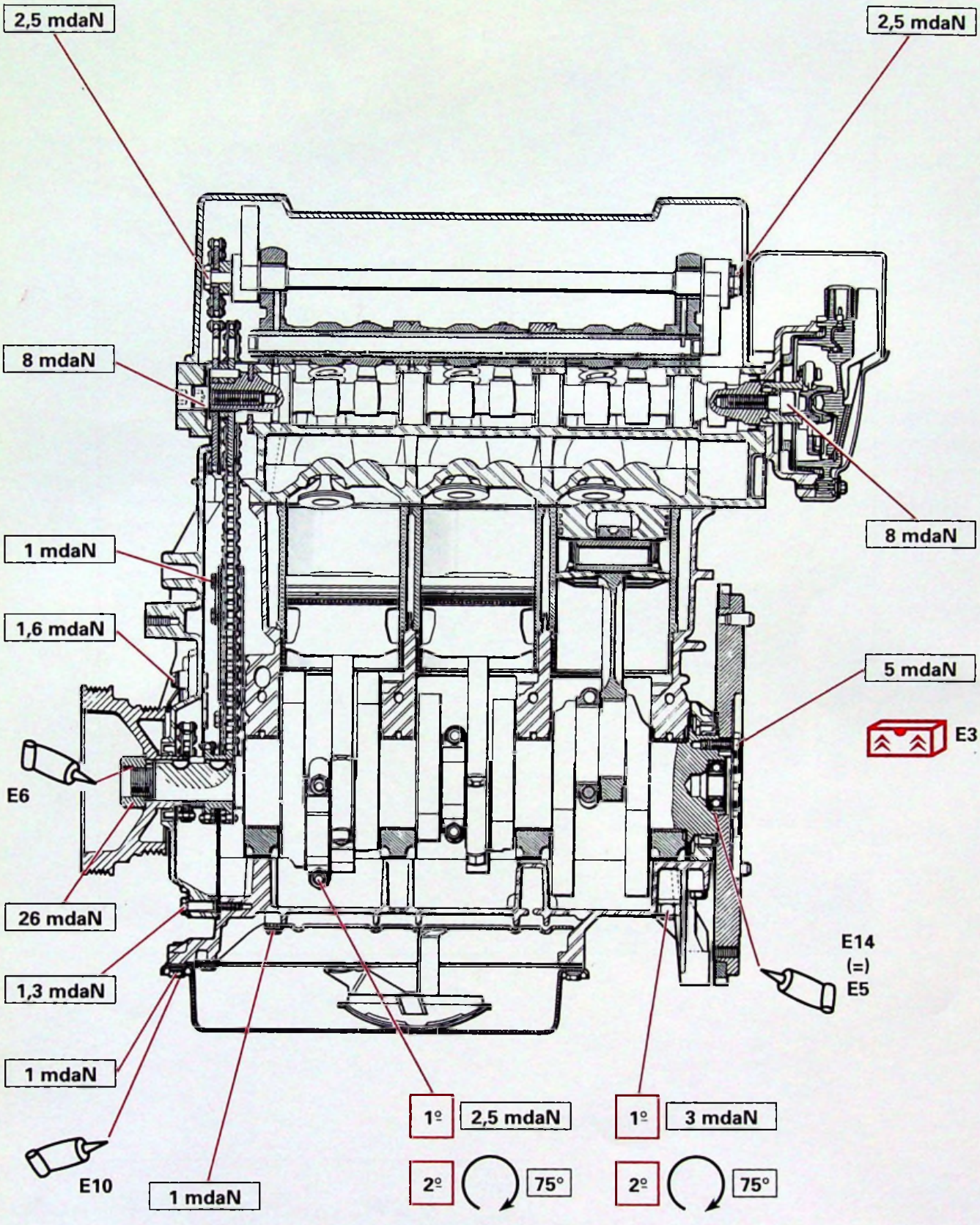
90-857



SKZ PSA
1 F V01
0000001

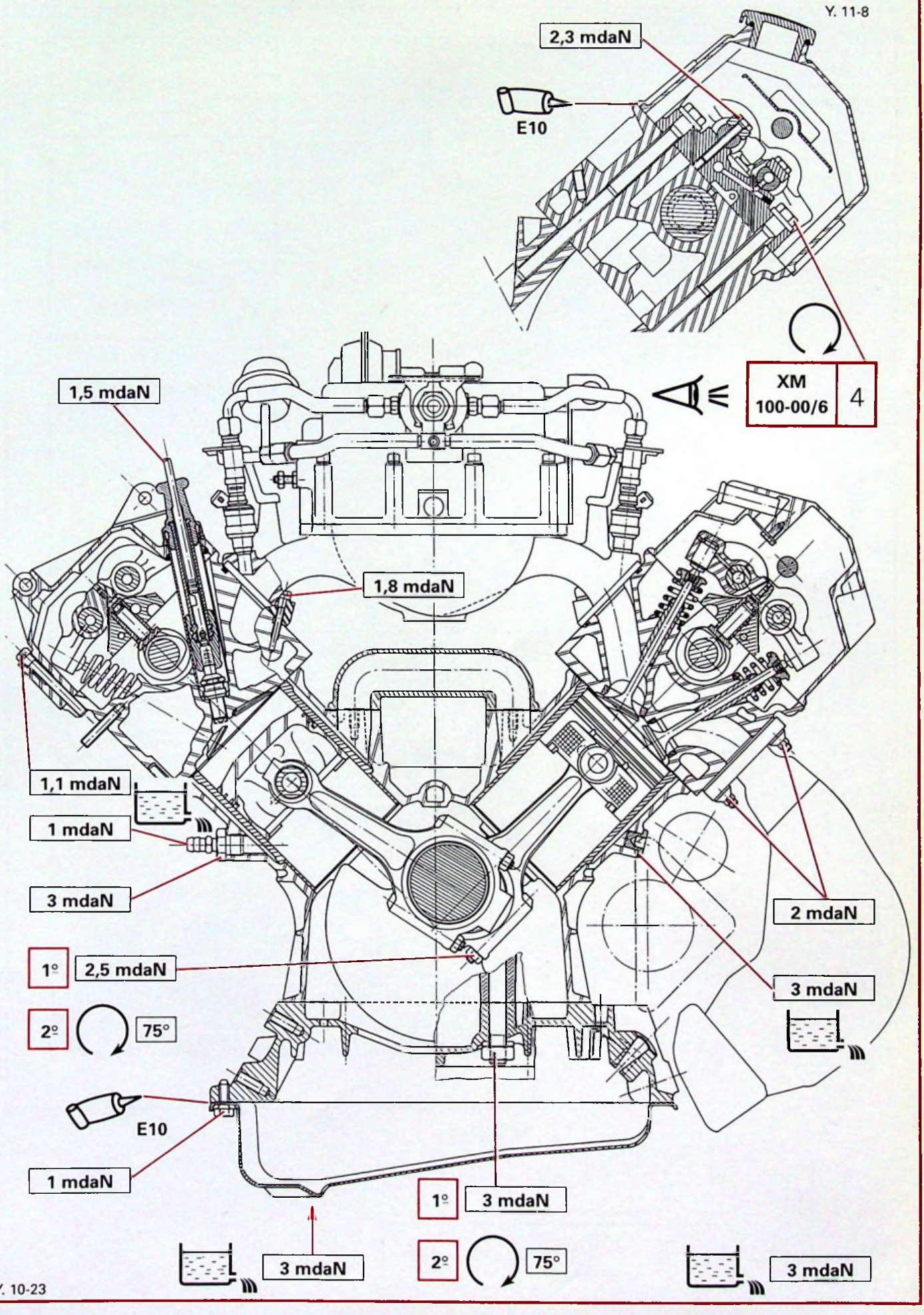
88-821

6 CYL. ZPJ4

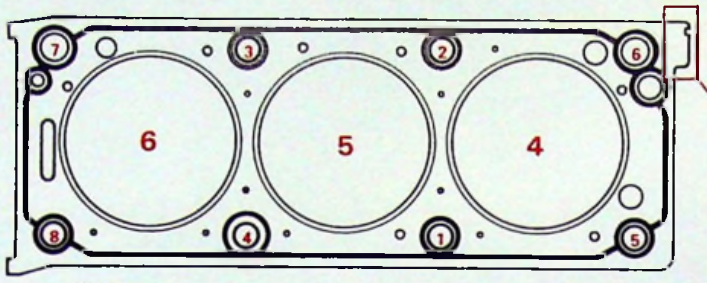

2,5 mdaN
2,5 mdaN
8 mdaN
8 mdaN
1 mdaN
1,6 mdaN
5 mdaN
E3
E6
26 mdaN
E14
(=)
E5
1,3 mdaN
1 mdaN
E10
1 mdaN
1º 2,5 mdaN
2º 75°
1º 3 mdaN
2º 75°

Y. 10-5

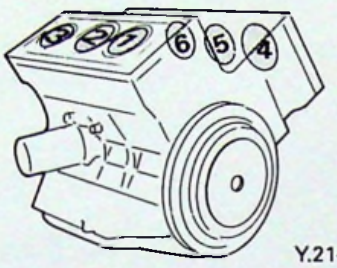
Y. 11-8


2,3 mdaN
E10
XM 100-00/6 4
1,5 mdaN
1,8 mdaN
1,1 mdaN
1 mdaN
3 mdaN
2 mdaN
1°
2,5 mdaN
3 mdaN
2°
75°
E10
1 mdaN
1°
3 mdaN
2°
75°
3 mdaN
3 mdaN

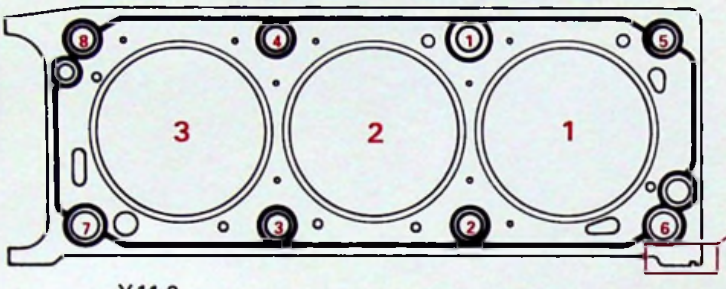
Y. 10-23



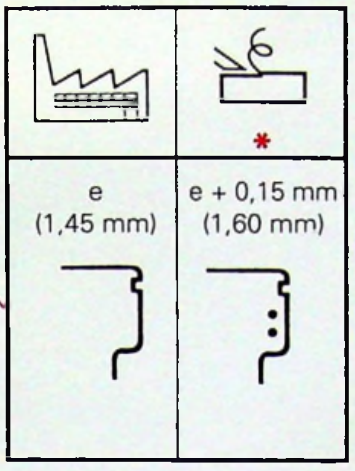
Y.11-2



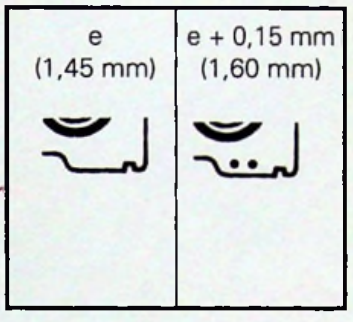
Y.21-5

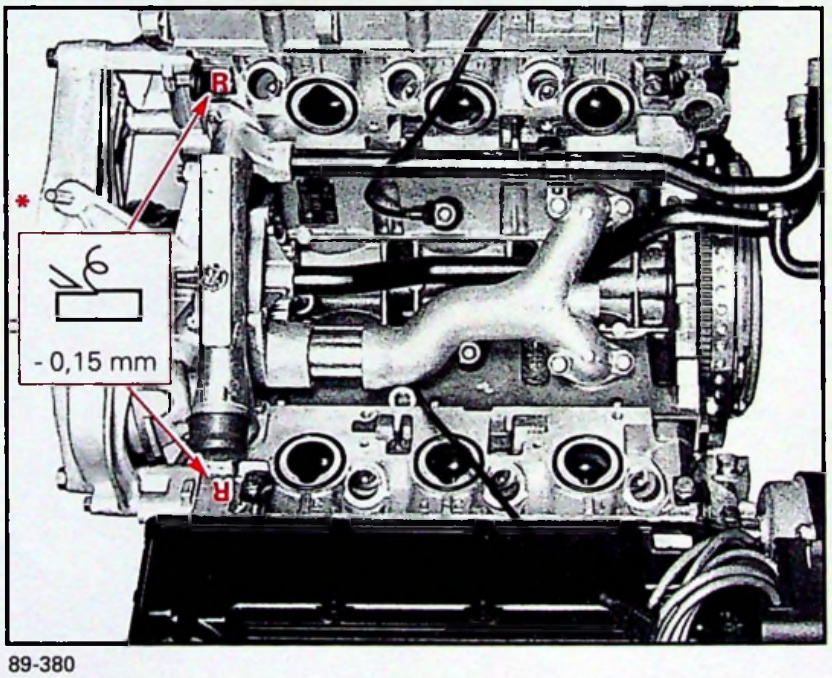


Y.11-2

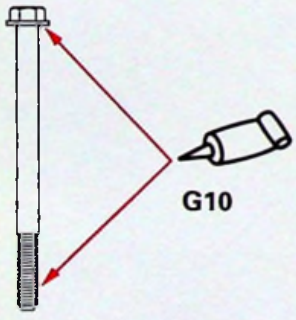


Y. 11-2





89-380



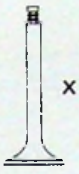
BX.11-22

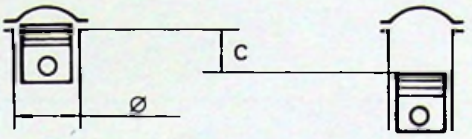
1º	6 mdaN	1.2.3.. 8
2º	– 4 mdaN + 180°	1.2.3.. 8

SKZ = ZJP 4

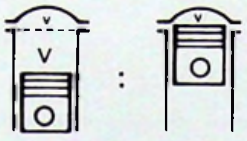
2975 cm³


x 6

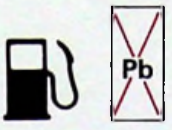

x 24



Ø = 93 mm c = 73 mm

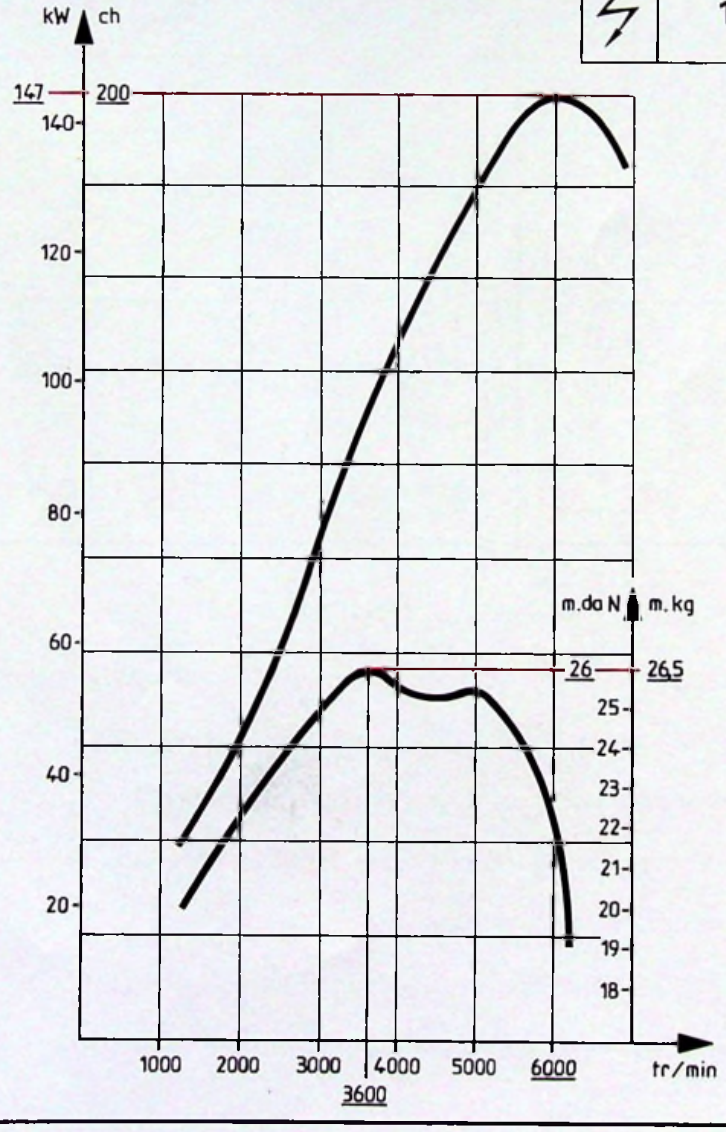


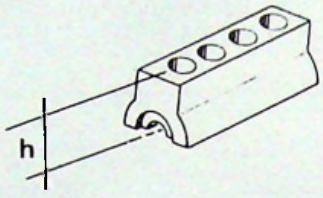
9,4 / 1



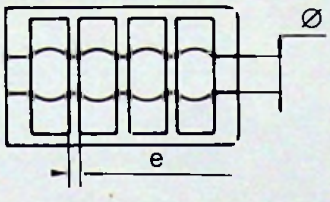
- SUPER
  RON 98 / MON 88
- EUROSUPER
  RON 95 / MON 85

1.6.3.5.2.4



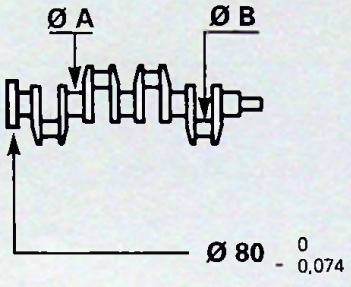


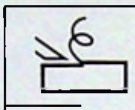
h = 220,83 ± 0,1 mm



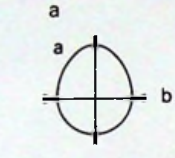
Ø = 74 $^{+\ 0,019}_{0}$ mm

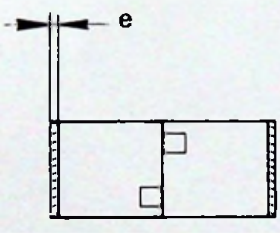
e = 24,38 $^{0}_{-\ 0,05}$ mm





- 0,2





Ø A	Ø B
70,062 $^{0}_{-\ 0,019}$ mm	60 $^{-\ 0,010}_{-\ 0,029}$ mm
69,762 $^{0}_{-\ 0,019}$ mm	59,7 $^{-0,010}_{-0,029}$
0,007 mm	0,007 mm
1,964 ± 0,003 mm	1,836 ± 0,003 mm
2,114 ± 0,003 mm	1,986

(D) Nach dem schleifen unbedingt neu nitrieren

(DK) Efter afdrejning/bearbejdning skalder foretages hædning af emnet ved illeld af nitrening

(E) Hacer imperativamente una nitruraciòn iònica después de la rectificaciòn

(GB) It is imperative to carry out an ionic nitriding after repair resurfacing

(I) Eseguire obbligatoriamente una nitrurazione ionica dopo la rettifica

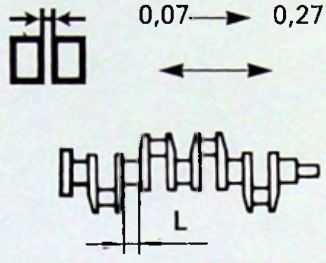
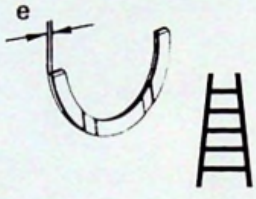
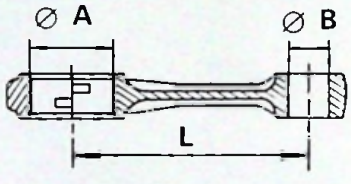
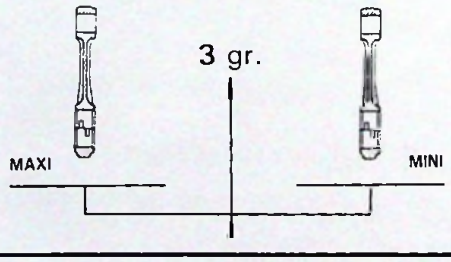
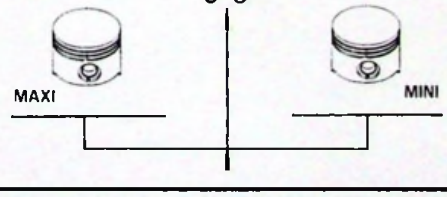
(NL) Het is noodzakelijk na opzuivering te nitreren

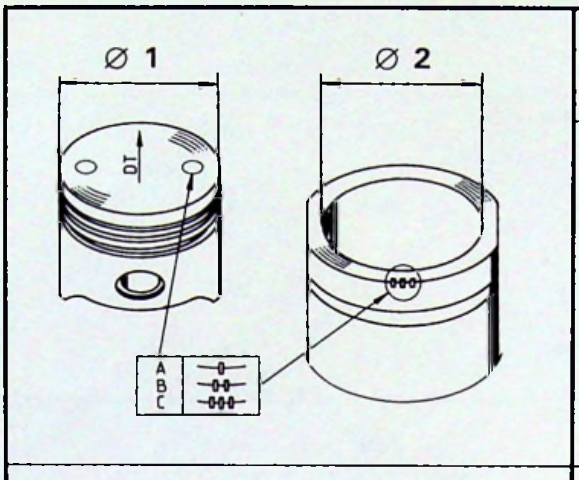
(P) Fazer impérativamente una nitruração iónica após rectificação

(S) Efter bearbetning är det absolut nödvändigt att härda materialet med hjäld av nitrering

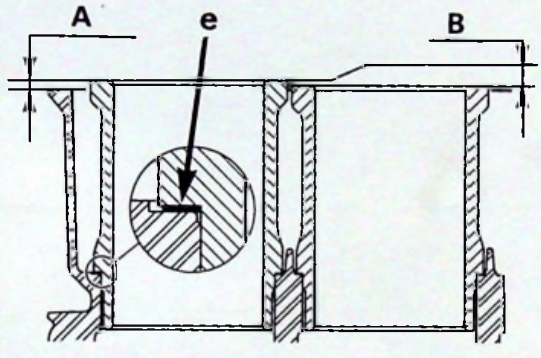
(SF) Kappale on ehdottomasti typetyskarkaistava käsittelyn jäl.Keen

(F) Faire impérativement une nitruration ionique après rectification

		
	1	29,2 $^{+0,05}_{0}$ mm
	2	29,4 $^{+0,05}_{0}$ mm
	3	29,5 $^{+0,05}_{0}$ mm
		29,6 $^{+0,05}_{0}$ mm
		2,30 $^{+0,05}_{0}$ mm
	1	2,40 $^{+0,05}_{0}$ mm
	2	2,45 $^{+0,05}_{0}$ mm
	3	2,50 $^{+0,05}_{0}$ mm
		A = 63,704 $^{+0,010}_{+0,002}$ mm B = 25 $^{+0,010}_{+0,002}$ mm L = 146,15 ± 0,04 mm
		



Ø 1 (+ 0,010 0 mm)	Ø 2 (+ 0,010 0 mm)
A - 92,950	– 93,000
B - 92,960	– 93,010
C - 92,970	– 93,020



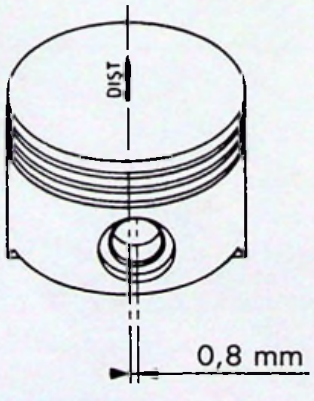
A = 0,05 ⟷ 0,12 mm

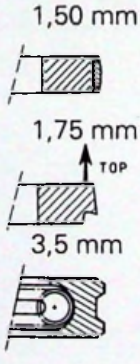
B = 0,04 mm MAXI

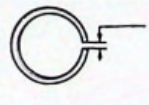
e = 0,116 mm **Or**

0,136 mm **Ic**

0,166 mm **Bl**



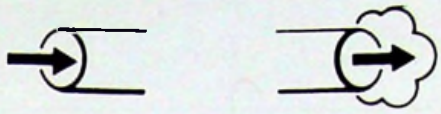
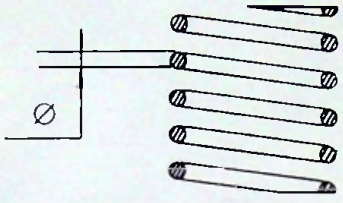
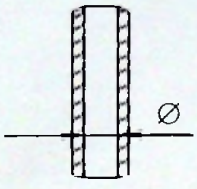
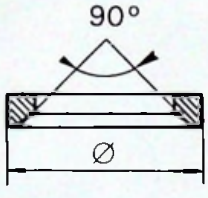
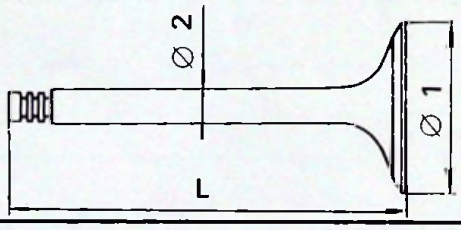
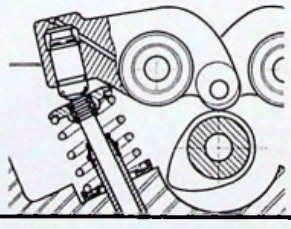
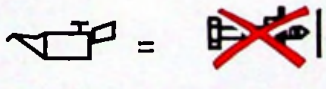
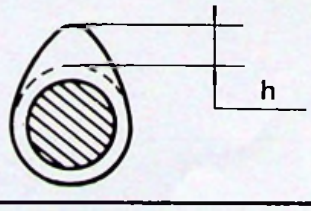


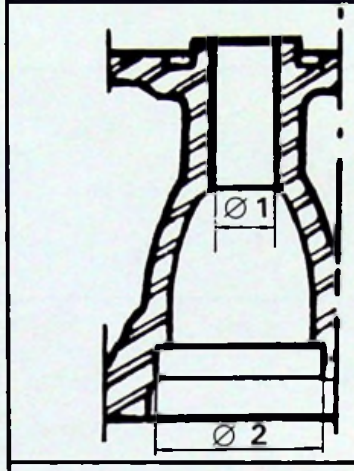
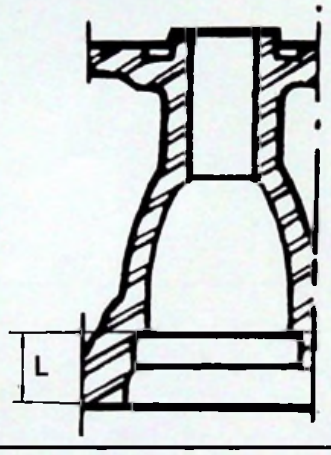
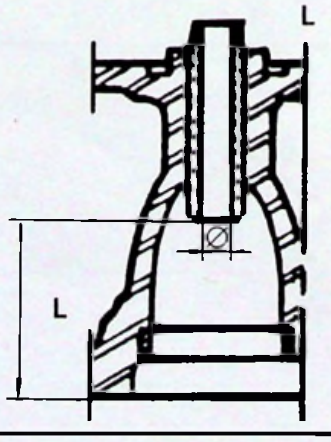


0,20 ⟷ 0,35 mm

0,40 ⟷ 0,55 mm

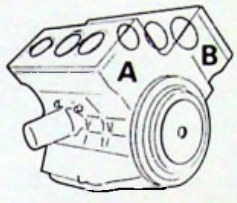
0,25 ⟷ 0,55 mm

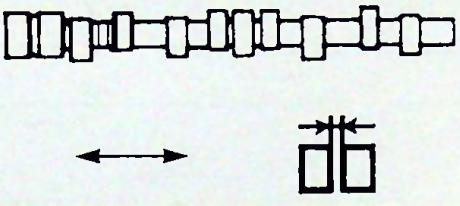
			
	x 12 Ø 4 mm G		x 12 Ø 4,1 mm R
 	12 $^{+0,046}_{+0,028}$ mm		
	1	12,29 $^{0}_{-0,011}$ mm	
	2	12,59 $^{0}_{-0,011}$ mm	
 		38,180 $^{0}_{-0,016}$ mm	32,671 $^{0}_{-0,016}$ mm
	1	38,480 $^{0}_{-0,016}$ mm	32,971 $^{0}_{-0,016}$ mm
	2	38,680 $^{0}_{-0,016}$ mm	33,171 $^{0}_{-0,016}$ mm
	Ø 1	37 ± 0,1 mm	32 ± 0,1 mm
	Ø 2	7 $^{-0,014}_{-0,029}$ mm	7 $^{-0,020}_{-0,035}$ mm
	L	127,35 mm	125 mm
			
	5,77 mm		4,77 mm

	Ø 1		12 $^{-0,003}_{-0,030}$ mm	
		1	12,215 $^{+0,032}_{0}$ mm	
		2	12,515 $^{+0,032}_{0}$ mm	
	Ø 2		38 $^{+0,025}_{0}$ mm	32,5 $^{+0,025}_{0}$ mm
		1	38,3 $^{+0,025}_{0}$ mm	32,8 $^{+0,025}_{0}$ mm
		2	38,5 $^{+0,025}_{0}$ mm	33 $^{+0,025}_{0}$ mm
			L = 15,65 ± 0,2 mm	L = 16,15 ± 0,2 mm
			L = 15,85 ± 0,2 mm	L = 16,35 ± 0,2 mm
			Ø = 7 $^{+0,015}_{0}$ mm	
			L = 46,5 $^{+0,5}_{0}$ mm	

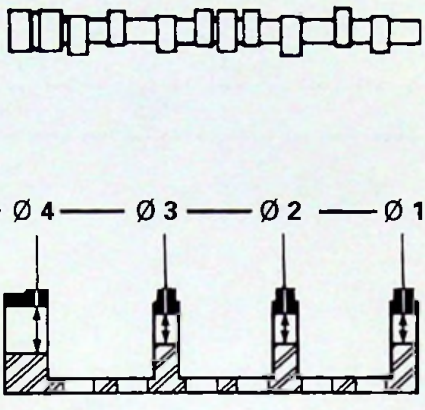
A = B

90-951

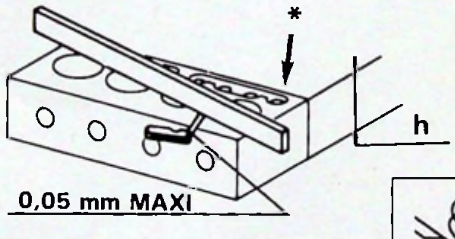




0,07 ⟷ 0,15 mm



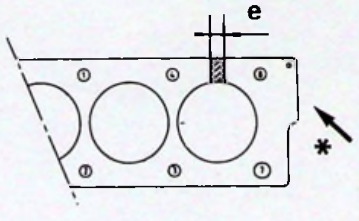
Ø 1	44,3	- 0,040 - 0,065	mm
Ø 2	43,8	- 0,060 - 0,085	mm
Ø 3	43,3	- 0,060 - 0,085	mm
Ø 4	42,5	- 0,050 - 0,075	mm
Ø 1	44,3	+ 0,025 0	mm
Ø 2	43,8	+ 0,025 0	mm
Ø 3	43,3	+ 0,025 0	mm
Ø 4	42,5	+ 0,025 0	mm



h = 110,83 ± 0,10 mm

h – 0,15 mm

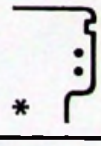
h (R)* = 110,58 mm Mini

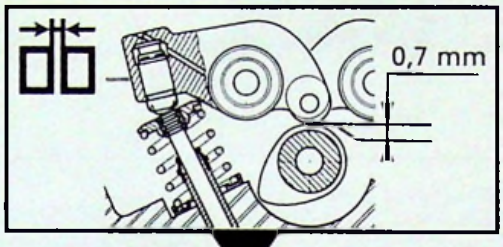


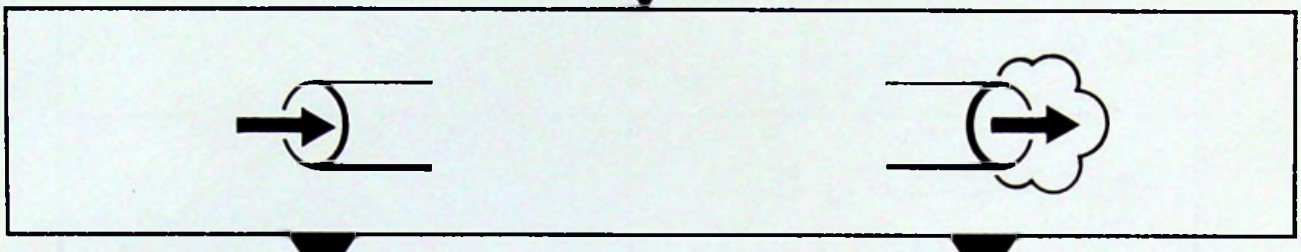
e = 1,45 mm

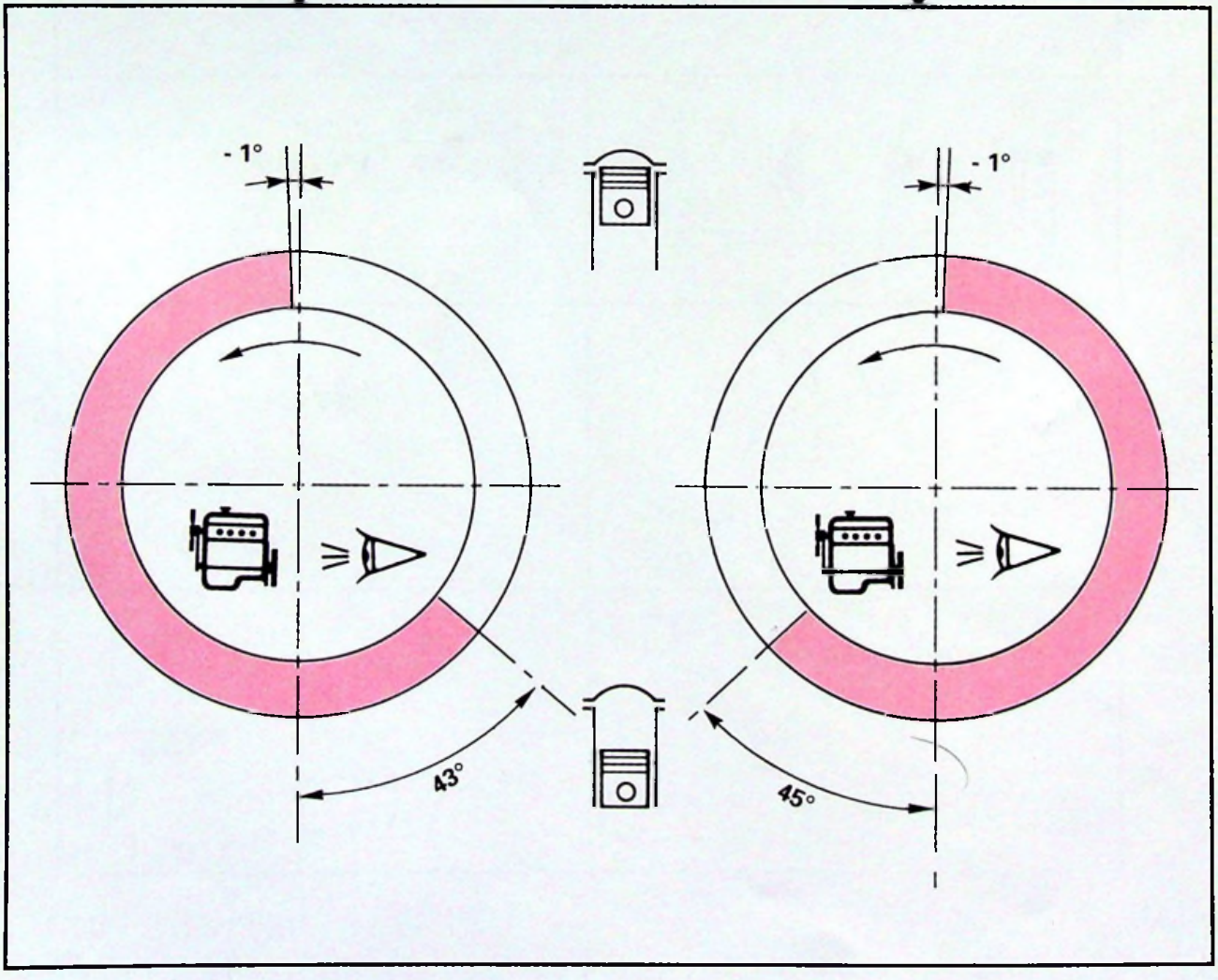
e + **0,15** mm

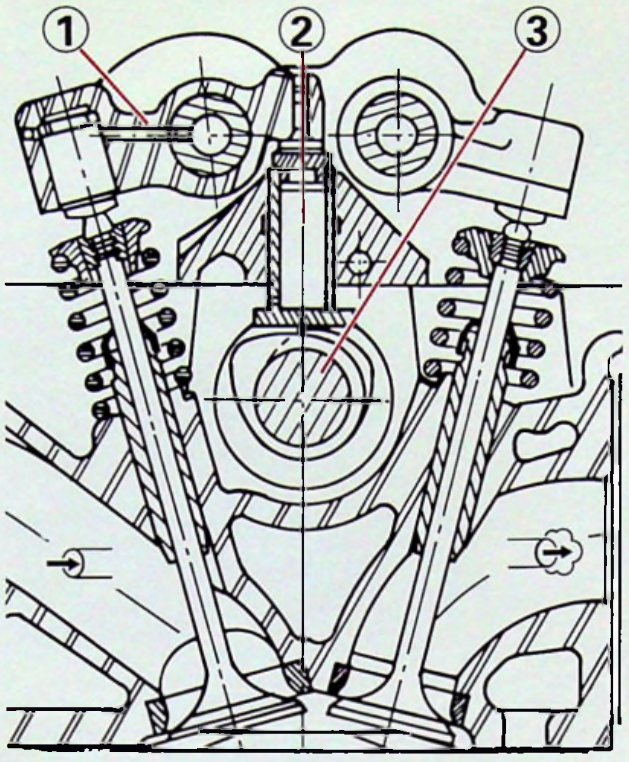
R = 1,60 mm

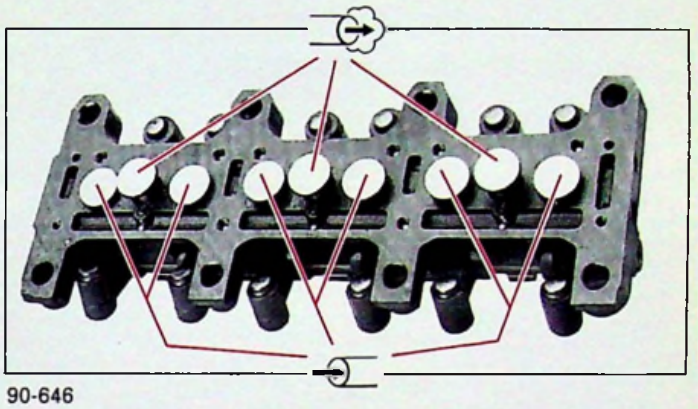



0,7 mm




- 1°
- 1°
43°
45°

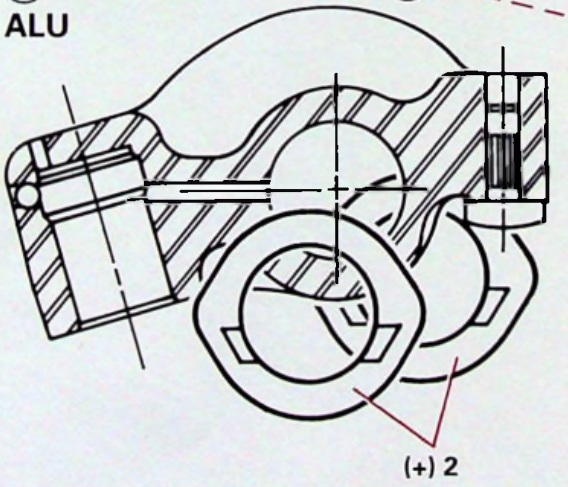




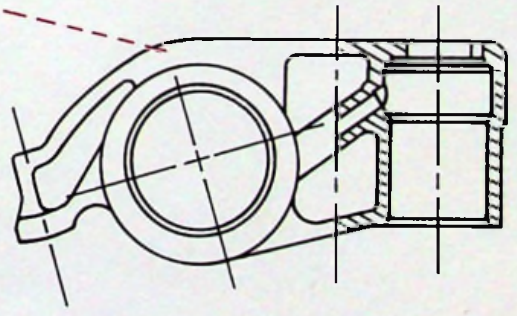
1 FV 43 •• ⊢►

►⊢ 1 FV 43 ••

1 ALU



1 ACIER



2 x 9

2 x 3 2 x 6