



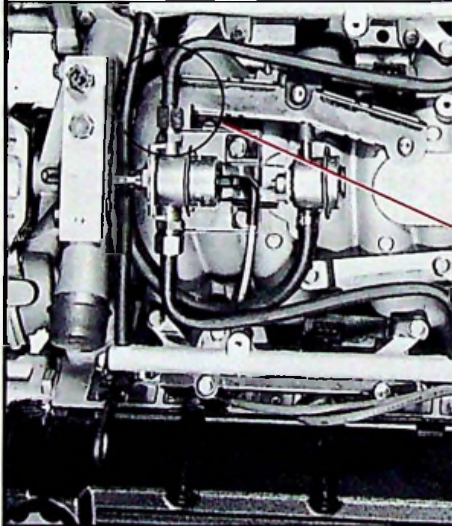
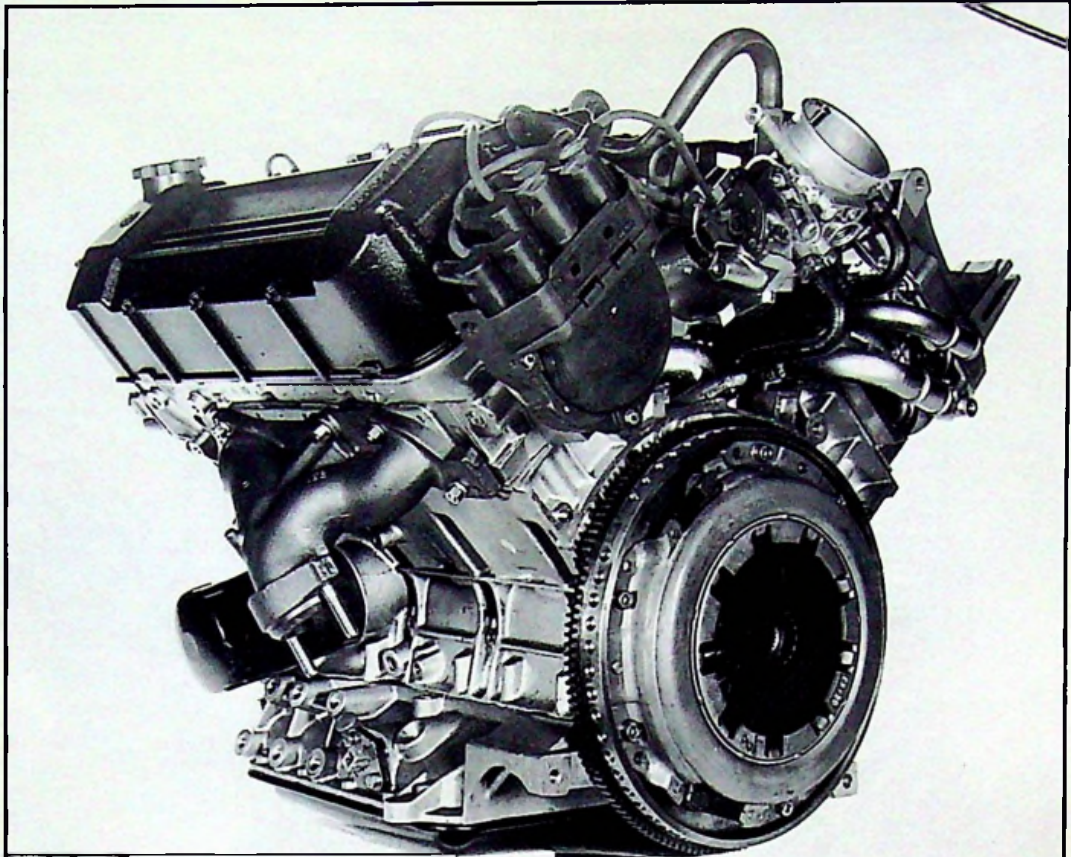
1



ZPJ

XM
100-00/7

1



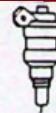
88-101

S6A PSA
1 F V01
000001

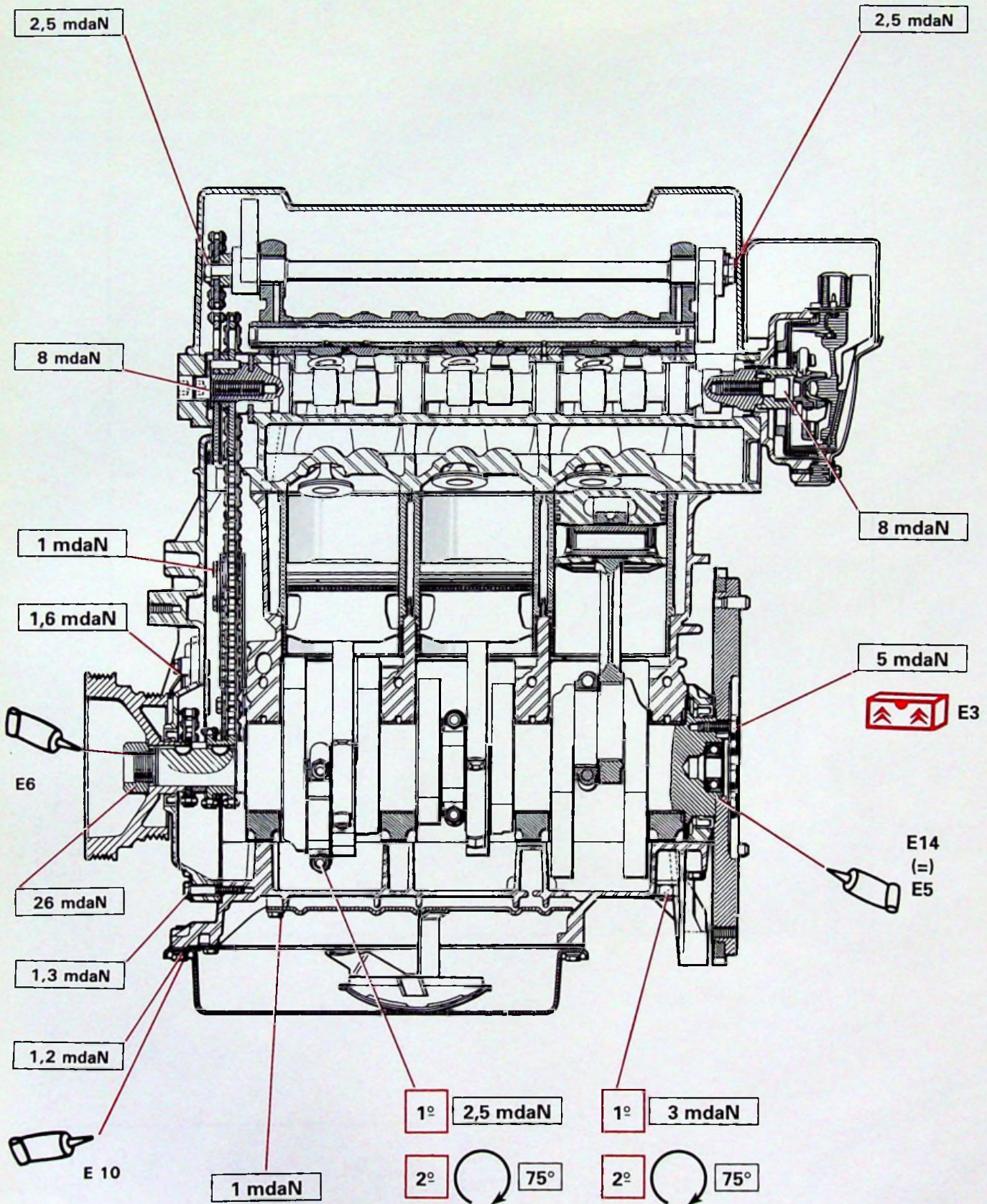
88-821



6 CYL.



S6A





1



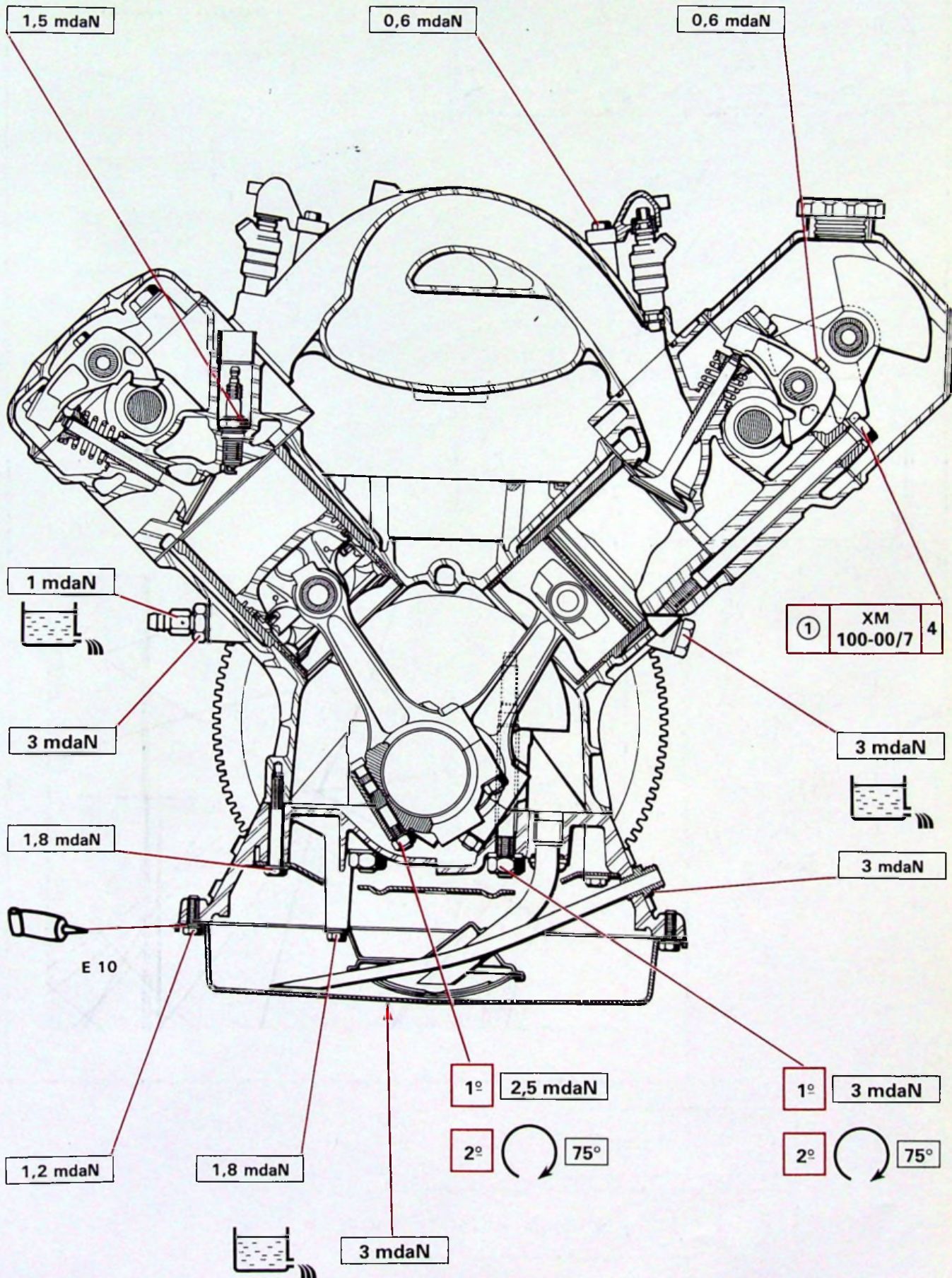
6 CYL.

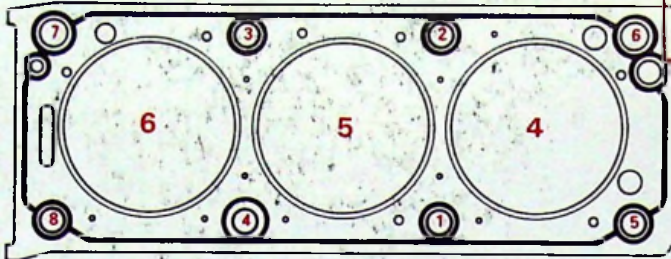


S6A

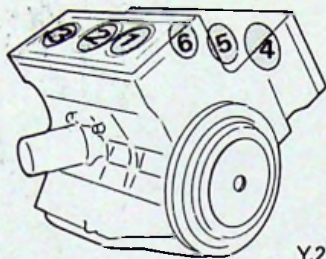
XM
100-00/7

3





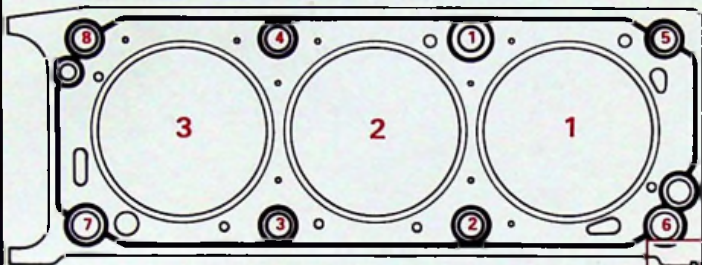
Y.11-2



Y.21-5

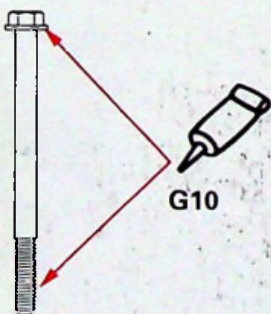
e (1,45 mm)	e + 0,15 mm (1,60 mm)

Y. 11-2

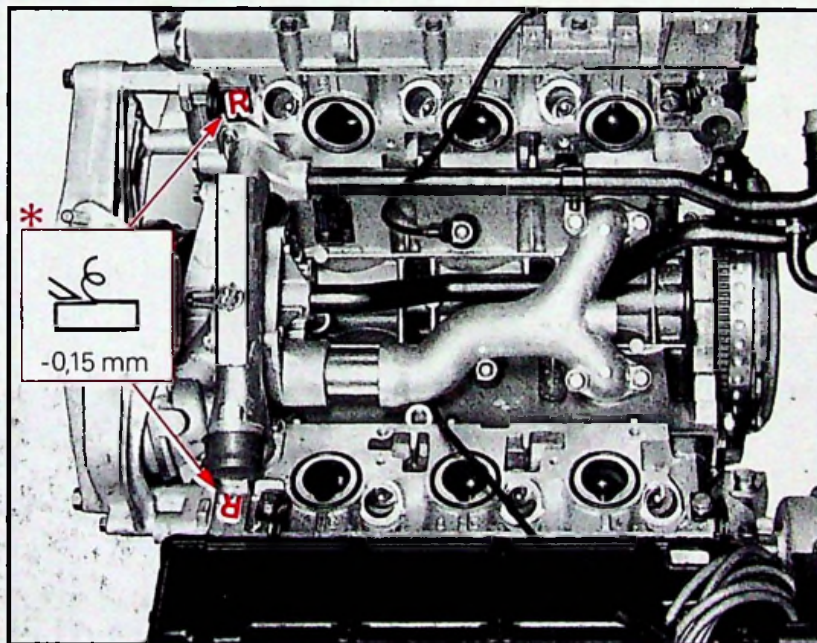


Y.11-2

e (1,45 mm)	e + 015 mm (1,60 mm)

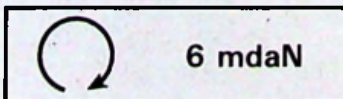


BX.11-22



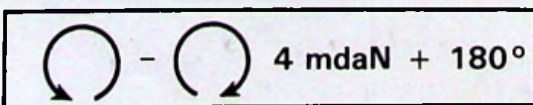
89-380

1°



1.2.3.. 8

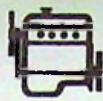
2°



1.2.3.. 8



1



6 CYL.



S6A

XM
100-00/7

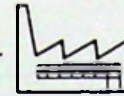
5



S6A

=

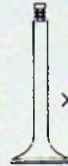
ZPJ



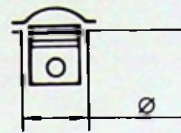
2975 cm³



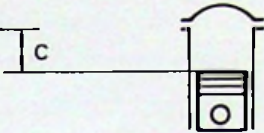
x 6



x 12



∅ = 93 mm



c = 73 mm



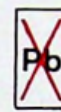
:



9,5 / 1



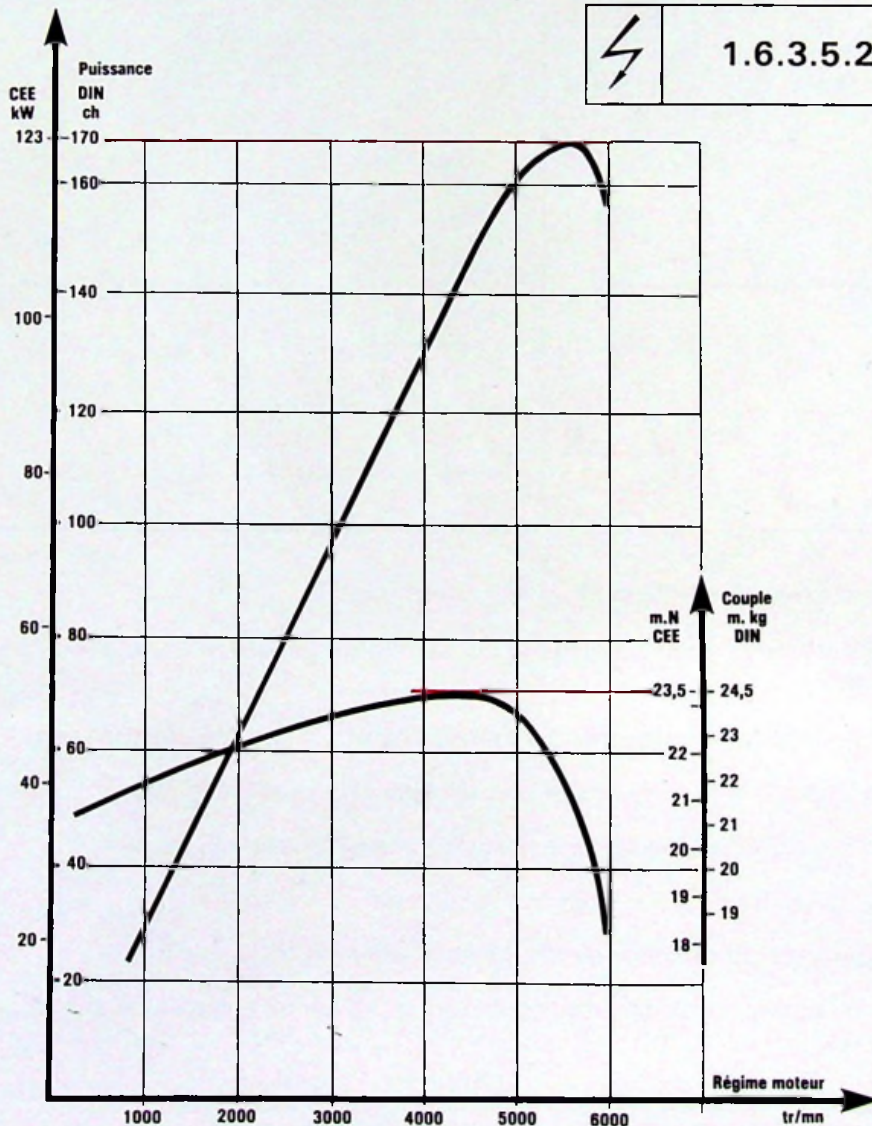
SUPER CARBURANT
RON 95

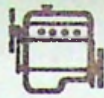


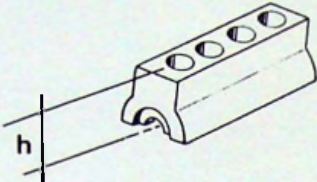
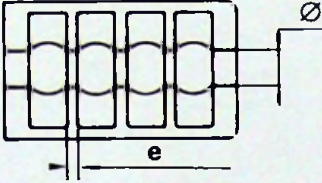
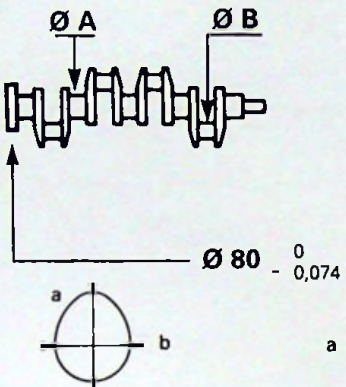
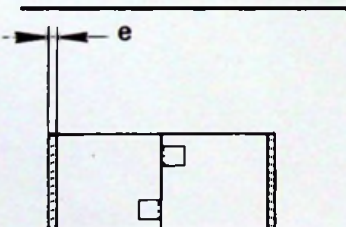



- SUPER
RON 98 / MON 88
- EUROSUPER
RON 95 / MON 85

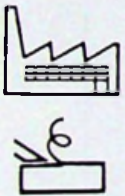


1.6.3.5.2.4





	$h = 220,83 \pm 0,1 \text{ mm}$	
	$\varnothing = 74 \begin{matrix} +0,019 \\ 0 \end{matrix} \text{ mm}$ $e = 24,38 \begin{matrix} 0 \\ -0,05 \end{matrix} \text{ mm}$	
 $\varnothing 80 \begin{matrix} 0 \\ -0,074 \end{matrix}$ $a - b$ 	$\varnothing A$	$\varnothing B$
	$70,062 \begin{matrix} 0 \\ -0,019 \end{matrix} \text{ mm}$	$60 \begin{matrix} -0,010 \\ -0,029 \end{matrix} \text{ mm}$
	$69,762 \begin{matrix} 0 \\ -0,019 \end{matrix} \text{ mm}$	 $59,7 \begin{matrix} -0,010 \\ -0,029 \end{matrix}$
	$0,007 \text{ mm}$	$0,007 \text{ mm}$
	$1,964 \pm 0,003 \text{ mm}$	$1,836 \pm 0,003 \text{ mm}$
	$2,114 \pm 0,003 \text{ mm}$	 $1,986$



- (D)** Nach dem schleifen unbedingt neu nitrieren.
- (DK)** Efter afdrejning/bearbejdning skal der foretages hænding af emnet ved illeld af nitrening.
- (E)** Hacer imperativamente una nitruración iónica después de la rectificación
- (GB)** It is imperative to carry out an ionic nitriding after repair resurfacing
- (I)** Eseguire obbligatoriamente una nitrurazione ionica dopo la rettifica
- (NL)** Het is noodzakelijk na opzuivering te nitrenen
- (P)** Fazer impérativamente uma nitruração iónica após rectificação
- (S)** Efter bearbetning är det absolut nödvändigt att härda materialet med hjälp av nitrening.
- (SF)** Kappale on ehdottomasti työtyskarkaistava käsittelyn jäl.Keen
- (F)** Faire impérativement une nitruration ionique après rectification



1



6 CYL.

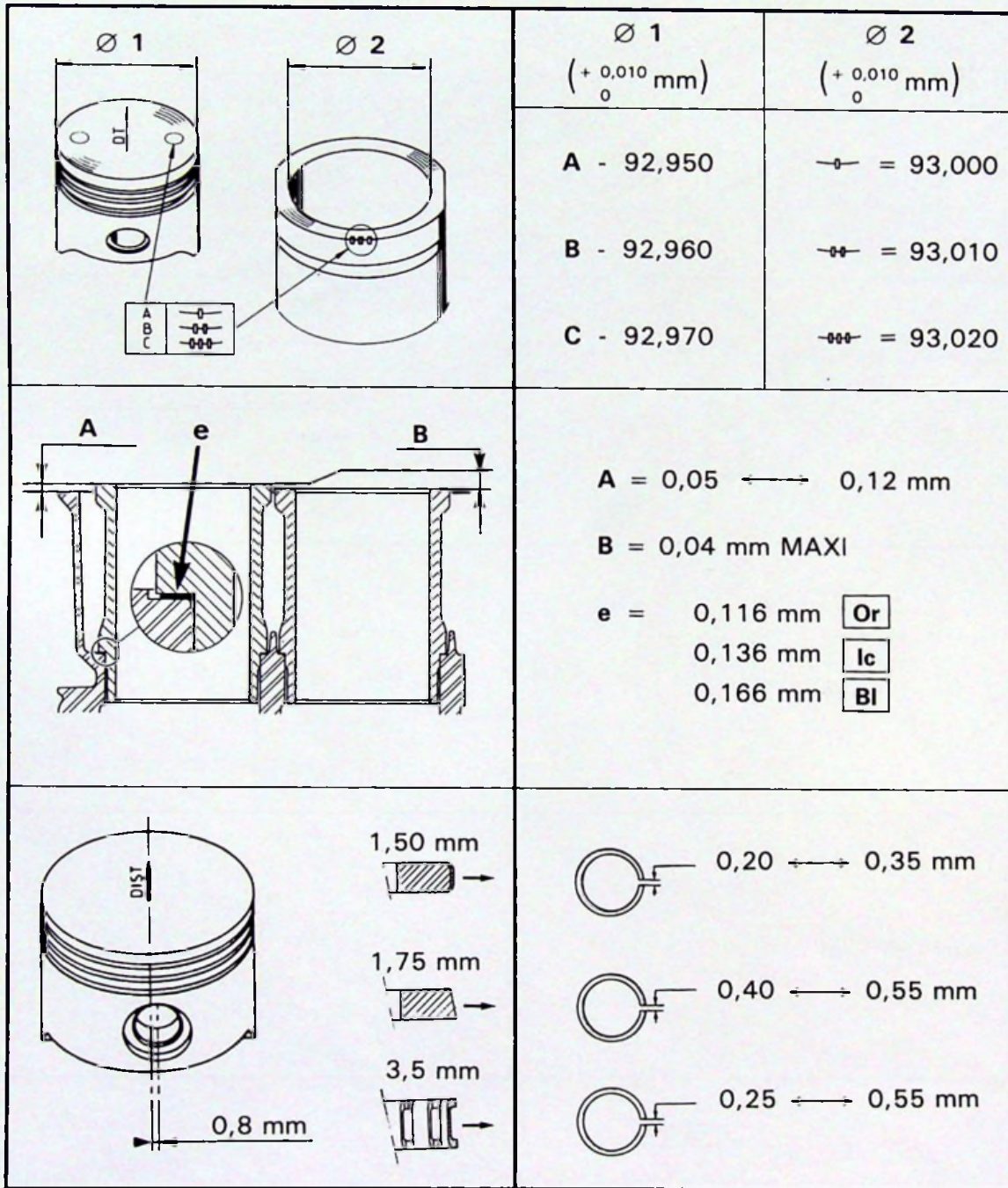


S6A

XM
100-00/7

7

	<p>1</p> <p>2</p> <p>3</p>	<p>$29,2 \begin{smallmatrix} + 0,05 \\ 0 \end{smallmatrix} \text{ mm}$</p> <p>$29,4 \begin{smallmatrix} + 0,05 \\ 0 \end{smallmatrix} \text{ mm}$</p> <p>$29,5 \begin{smallmatrix} + 0,05 \\ 0 \end{smallmatrix} \text{ mm}$</p> <p>$29,6 \begin{smallmatrix} + 0,05 \\ 0 \end{smallmatrix} \text{ mm}$</p>
	<p>1</p> <p>2</p> <p>3</p>	<p>$2,30 \begin{smallmatrix} + 0,05 \\ 0 \end{smallmatrix} \text{ mm}$</p> <p>$2,40 \begin{smallmatrix} + 0,05 \\ 0 \end{smallmatrix} \text{ mm}$</p> <p>$2,45 \begin{smallmatrix} + 0,05 \\ 0 \end{smallmatrix} \text{ mm}$</p> <p>$2,50 \begin{smallmatrix} + 0,05 \\ 0 \end{smallmatrix} \text{ mm}$</p>
	<p>$A = 63,704 \begin{smallmatrix} + 0,010 \\ + 0,002 \end{smallmatrix} \text{ mm}$</p> <hr/> <p>$B = 25 \begin{smallmatrix} + 0,010 \\ + 0,002 \end{smallmatrix} \text{ mm}$</p> <hr/> <p>$L = 146,15 \pm 0,04 \text{ mm}$</p>	





1



6 CYL.



S6A

XM
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9

	4 mm	4 mm
	13,02 $\begin{matrix} +0,039 \\ +0,028 \end{matrix}$ mm	13 $\begin{matrix} +0,068 \\ +0,050 \end{matrix}$ mm
	1 13,20 $\begin{matrix} 0 \\ -0,018 \end{matrix}$ mm	1 13,20 $\begin{matrix} 0 \\ -0,018 \end{matrix}$ mm
	2 13,35 $\begin{matrix} 0 \\ -0,018 \end{matrix}$ mm	2 13,35 $\begin{matrix} 0 \\ -0,018 \end{matrix}$ mm
	46,7 $\begin{matrix} 0 \\ -0,025 \end{matrix}$ mm	40 $\begin{matrix} 0 \\ -0,025 \end{matrix}$ mm
	1 47 $\begin{matrix} 0 \\ -0,025 \end{matrix}$ mm	1 40,3 $\begin{matrix} 0 \\ -0,025 \end{matrix}$ mm
	2 47,2 $\begin{matrix} 0 \\ -0,025 \end{matrix}$ mm	2 40,5 $\begin{matrix} 0 \\ -0,025 \end{matrix}$ mm
	Ø 1 46 mm	39 mm
	Ø 2 8 $\begin{matrix} -0,005 \\ -0,027 \end{matrix}$ mm	8 $\begin{matrix} -0,020 \\ -0,035 \end{matrix}$ mm
	L 112,65 mm	111,65 mm
	5,493 mm	5,666 mm



	$\varnothing 1$	13 $\begin{matrix} -0,003 \\ -0,030 \end{matrix}$ mm	12,965 $\begin{matrix} +0,032 \\ 0 \end{matrix}$ mm	
		1	13,105 $\begin{matrix} +0,027 \\ 0 \end{matrix}$ mm	13,105 $\begin{matrix} +0,027 \\ 0 \end{matrix}$ mm
		2	13,255 $\begin{matrix} +0,027 \\ 0 \end{matrix}$ mm	13,255 $\begin{matrix} +0,027 \\ 0 \end{matrix}$ mm
	$\varnothing 2$	46,5 $\begin{matrix} +0,039 \\ 0 \end{matrix}$ mm	39,8 $\begin{matrix} +0,039 \\ 0 \end{matrix}$ mm	
		1	46,8 $\begin{matrix} +0,039 \\ 0 \end{matrix}$ mm	40,1 $\begin{matrix} +0,039 \\ 0 \end{matrix}$ mm
		2	47 $\begin{matrix} +0,039 \\ 0 \end{matrix}$ mm	40,3 $\begin{matrix} +0,039 \\ 0 \end{matrix}$ mm
		16,4 $\pm 0,15$ mm	17,6 $\pm 0,15$ mm	
		\varnothing	8 $\begin{matrix} +0,022 \\ 0 \end{matrix}$ mm	8 $\begin{matrix} +0,022 \\ 0 \end{matrix}$ mm
		L	46,5 $\pm 0,5$ mm	39,4 $\pm 0,5$ mm



1



6 CYL.



S6A

XM
100-00/7

11

